

1 ***Schinus terebinthifolius* countercurrent chromatography (Part III): Method**  
2 **transfer from small CCC column to preparative CPC ones as a part of method**  
3 **development**

4

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14

15 **Abstract**

16 Countercurrent chromatography (CCC) and centrifugal partition chromatography (CPC)  
17 are support free liquid-liquid chromatography techniques sharing the same basic  
18 principles and features. Method transfer has previously been demonstrated for both  
19 techniques but never from one to another. This study aimed to show such a feasibility  
20 using fractionation of *Schinus terebinthifolius* berries dichloromethane extract as a case  
21 study. Heptane – ethyl acetate – methanol –water (6:1:6:1, v/v/v/v) was used as solvent  
22 system with masticadienonic and 3 $\beta$ -masticadienolic acids as target compounds. The  
23 optimized separation methodology previously described in Part I and II, was scaled up  
24 from an analytical hydrodynamic CCC column (17.4 mL) to preparative hydrostatic  
25 CPC instruments (250 mL and 303 mL) as a part of method development. Flow-rate and

26 sample loading were further optimized on CPC. Mobile phase linear velocity is  
27 suggested as a transfer invariant parameter if the CPC column contains sufficient  
28 number of partition cells.

29

30 **Key-words:** countercurrent chromatography, centrifugal partition chromatography,  
31 method transfer, *Schinus terebinthifolius*.

32

### 33 **1. Introduction**

34 Since introduction of support-free liquid-liquid chromatography in 60-ties, the first  
35 apparatus based on gravitational force (droplet countercurrent chromatography – DCCC  
36 – and rotational locular countercurrent chromatography – RLCC) have been replaced by  
37 more efficient equipment which uses centrifugal force to hold the stationary liquid  
38 phase [1]. These modern and widely used techniques are countercurrent  
39 chromatography (CCC) and centrifugal partition chromatography (CPC). They use  
40 hydrodynamic and hydrostatic columns, respectively [2,3].

41 CCC (hydrodynamic support-free liquid-liquid chromatography) uses a variable  
42 centrifugal acceleration produced by a two-axis rotation, mimicking the planetary  
43 motion. The column is a Teflon or stainless steel tubing wrapped around a bobbin  
44 (holder), where centrifugal force changes in intensity and direction thus producing  
45 alternating mixing and settling zones [3-5]. On the other hand, CPC (hydrostatic  
46 support-free liquid-liquid chromatography) uses a constant centrifugal acceleration  
47 produced by a single-axis rotation. A CPC column is a series of partition cells  
48 connected by ducts (narrow channels) in cascades and arranged in a centrifuge. The  
49 stationary liquid phase is maintained inside the cells by the constant centrifugal  
50 acceleration while the mobile phase is pumped through it. Recently, new CPC devices,

51 called Centrifugal Partition Extractors (CPE) by the manufacturers, have been  
52 developed. The design of their column derives from classical CPC but with less cells of  
53 larger volume when compared to CPC with an equivalent column capacity, thereby  
54 facilitating mass overloading conditions and the use of high flow rate [6,7]. Thus, the  
55 CPE column are often presented as highly productive. [8].

56 Both support free liquid-liquid chromatography techniques present the same separation  
57 principles and features with some differences between them [9]: hydrostatic columns  
58 have excellent stationary phase retention inside the cells although restricted by the dead  
59 volume corresponding to the connecting ducts, even with biphasic solvent systems with  
60 low density difference and/or high viscosity. It is possible to work at high flow-rates but  
61 with significant back-pressure, depending of the number of partition cells and the  
62 physico-chemical properties of the solvents. Hydrodynamic columns also provide  
63 excellent stationary phase retention, especially for intermediate polarity systems and can  
64 easily cope with crude/viscous samples containing particles. CCC columns work at  
65 much lower pressure, though stationary phase retention with biphasic solvent systems  
66 with low density difference and/or high viscosity can be more difficult.

67 Choosing a correct solvent system is the most important step when working with CCC  
68 or CPC. A common approach is based on searching the literature for solvents systems  
69 that have been used for the purification of similar compounds [10]. Following this  
70 pathway, it is not rare to find a solvent system and method for CPC while working with  
71 CCC or *vice versa*. The aim of this paper is to define a methodology to transfer  
72 experimental conditions from a small CCC column (17.4 mL) to a CPC one with higher  
73 volume (CPC and CPE types).

74 This approach can be helpful for quick testing of experimental conditions on an  
75 analytical CCC device to reduce sample and solvent consumption, for transfer to semi-

76 preparative/preparative CPC/CPE instruments. Indeed, the smallest CPC column  
77 available on the market has a column capacity of about 30 mL, while CCC column can  
78 be as small as 5mL.

79

## 80 **2. Experimental**

### 81 *2.1 Materials*

82 All solvents – Heptane (Hep), ethyl acetate (EtOAc), methanol (MeOH), acetonitrile  
83 (CH<sub>3</sub>CN) – were purchased from Carlo Erba Reactifs SDS (Val de Reuil, France).  
84 Deionized water was used to prepare aqueous solutions.

85 *Schinus terebinthifolius* berries dichloromethane extract, solvent system and sample  
86 preparation methodology was taken from a previous work [11].

87

### 88 *2.2 CCC and CPC instruments*

89 Three support-free liquid-liquid instruments were used in this work:

90 Mini DE centrifuge (Dynamic Extractions, Tredegar, UK) equipped with a  
91 polytetrafluorethylene (PTFE) multi-layer column (17.4 mL and 0.8 mm i.d.). The  
92 distance between the central rotor axis and the column axis is 50 mm. The  $\beta$ -value  
93 ranges from 0.50 to 0.76 and the rotation speed is adjustable from 200 to 2100 rpm  
94 producing  $g$  field reaching 500g level at periphery of the column. The system is  
95 equipped with an Agilent HP1100 (Santa Clara, California, U.S.A.) pump and a Foxy  
96 Jr, Teledyne Isco (Lincoln, Nebraska, U.S.A.) fraction collector.

97 The FCPE300 device (Kromaton Technology, Angers, France) was equipped with a  
98 rotor of 7 stacked partition disks engraved with a total of 231 twin partition cells. The  
99 total volume of the column is 303 mL and the volume of interconnecting cell ducts is 73  
100 mL. The rotation speed can be adjusted from 500 to 2000 rpm, producing a relative

101 centrifugal acceleration in the partition cell up to 437 g. Phases were pumped with a  
102 KNAUER Preparative Pump 1800 V7115 (Berlin, Germany). The system was coupled  
103 to a UVD 170S detector (Dionex, Sunnyvale, CA, USA) equipped with a preparative  
104 flow cell. The eluent was monitored at 254 nm. Samples were injected through a sample  
105 loop with volume varied according to **Tables 1** and **2**. Fractions were collected by a  
106 Pharmacia Superfrac collector (Uppsala, Sweden). Chromatographic data were acquired  
107 by using the Chromeleon Software version 6.11 (Dionex).

108 The CPC ASCPC250 (Armen Instrument, Vannes, France) was equipped with a 250  
109 mL rotor containing 21 stacked discs with a total of 1890 twin-cells was used. The total  
110 active volume is 214 mL (about 0.1 mL per cell) and the volume of interconnecting cell  
111 ducts is 30 mL. Rotation speed could be adjusted from 500 to 3000 rpm, thus producing  
112 a centrifugal force field in the partition cells up to 700 g. Samples were injected through  
113 a sample loop. The solvents were pumped through a semi-preparative 4-way binary  
114 high-pressure gradient Armen Light version pump (50 mL/min maximum flow-rate, 150  
115 bars). The detection was done by UV Armen Detector at 254 nm. Fractions were  
116 collected by an Armen Fraction Collector LS-5600. Chromatographic data were  
117 acquired by using the Armen Glider CPC Control Software V2.9.2.9

118

### 119 *2.3 CCC and CPC procedure*

120 All experiments were performed using upper organic phase as a stationary phase  
121 (reversed phase in CCC and corresponding descending mode in CPE/CPC). The system  
122 was first completely filled with the stationary phase. Rotation was set to 2100 rpm in  
123 Mini-DE and 1200 rpm in FCPE300 and ASCPC250. For the separation, the lower  
124 aqueous mobile phase was pumped at a flow-rate specified in **Table 2**. After reaching  
125 hydrodynamic equilibrium, the sample dissolved in both solvent phases (1:1, v/v) was

126 injected to a column using an injection valve (for sample loading, see **Table 2**). For the  
127 elution step, one column volume of mobile phase was pumped through and fractions  
128 were collected in 1 min intervals. For the extrusion step in CCC, rotation was reduced to  
129 200 rpm in Mini-DE. In case of FCPE300 and ASCPC250, rotation was maintained at  
130 1200 rpm with mobile phase pumped in ascending mode for back-extrusion of column  
131 content [12].

132

#### 133 *2.4 Scale-up factor calculation from analytical CCC to preparative CPE/CPC*

134 A volumetric scale-up factor was applied to transfer parameters from CCC Mini-DE  
135 [13] to CPE FCPE300 and CPC ASCPC250 equipment, as follows:

$$136 \text{ Volumetric } SUF = \frac{V_2}{V_1} \quad (\text{Eq. 1})$$

137

#### 138 *2.5 Stationary phase retention, efficiency and mobile phase linear velocity calculation*

139 For the CPC columns, stationary phase retention (Sf) was expressed as follows:

140

$$141 Sf = V_S / V_{\text{cell}} ; \text{ being } V_S = V_{\text{cell}} - V_M \quad (\text{Eq. 2})$$

142

143 where  $V_S$  is the stationary phase volume,  $V_{\text{cell}}$  is the total partition cell volume in the  
144 column (where the transfer phenomena take place) and  $V_M$  is the mobile phase volume.

145

$$146 V_{\text{cell}} = V_{\text{column}} - V_{\text{ducts}} \quad (\text{Eq. 3})$$

147

148 Efficiency (N) was calculated using the following formula:

149

$$150 N = 16 \left( \frac{V}{W} \right)^2 \quad (\text{Eq. 4})$$

151

152 Where  $V$  is the peak volume and  $W$  is the width volume of the compound.

153 For the CCC column, the linear velocity of the mobile phase ( $u_{CCC}$ ) can be easily

154 calculated from the  $Sf$  value:

155

$$156 \quad u_{CCC} = \frac{4F}{\pi d^2(1-Sf)} \quad (\text{Eq. 5})$$

157

158 with  $F$  the flow-rate in  $\text{cm}^3 \cdot \text{min}^{-1}$  and  $d$  the tubing internal diameter of the PTFE tubing

159 in cm to obtain mobile phase linear velocity in  $\text{cm} \cdot \text{min}^{-1}$ .

160 For the CPC column, an average cross section ( $\overline{CS}$ ) has to be calculated since the

161 column is made of a succession of partition cells with a particular design: the twin-cells:

162

$$163 \quad \overline{CS} = \frac{v_{cell}}{h_{cell}} \quad (\text{Eq. 6})$$

164

165 where  $v_{cell}$  and  $h_{cell}$  are the volume in  $\text{cm}^3$  and the height in cm of a single partition cell

166 (data from manufacturers), respectively.

167 Then, the mobile phase linear velocity for a CPC column in  $\text{cm} \cdot \text{min}^{-1}$  ( $u_{CPC}$ ) can be

168 calculated as:

169

$$170 \quad u_{CPC} = \frac{F}{\overline{CS}(1-Sf)} \quad (\text{Eq. 7})$$

171

172 **Table 1** presents the calculated mobile phase linear velocities for the Mini-DE CCC, the

173 ASCPC250 and the FCPE300 columns.

174

175 **Table 1.** Equipment details and experimental conditions

176

177 *Insert Table 1 here*

178

179 *2.6 Analyses of obtained CCC fractions*

180 CPE and CPC collected fractions were analyzed by TLC (Merck Art. 05554, Darmstadt,  
181 Germany) developed with chloroform-ethyl acetate 3:1 (v/v). Plates were sprayed with  
182 universal reagent (50% H<sub>2</sub>SO<sub>4</sub> and 50% vanillin solution, both in water) followed by  
183 heating. Results were compared to previous TLC analysis [11] to identify the target  
184 compounds.

185 Aliquots of 200µL of selected fractions from CPE and CPC selected experiments were  
186 dried under reduced pressure for further HPLC analyses. A ThermoFisher Ultimate 3000  
187 (Thermo Fischer Scientific, Villebon sur Yvette, France) was used, equipped with a 4  
188 ways pump LPG 3400 SD, an automatic injector WPS 3000 SL and a UV/Visible  
189 detector DAD 3000. The column was a BEH C18, 50 × 2.1 mm i.d., 1.7µm particle  
190 size). The flow rate was 0.4 mL/min. The mobile phase was composed of TFA 0.025%  
191 in water (solvent A) and CH<sub>3</sub>CN (solvent B). The gradient was performed by increasing  
192 solvent B from 75% to 90% in 15 min. UV detection was monitored at 210 nm. Data  
193 were acquired with Chromeleon software, version 6.0.1 (Dionex, USA).

194

195 *2.7 Resolution calculation*

196 Resolution (Rs) was calculated using the following formula:

197 
$$R_s = \frac{2(V_2 - V_1)}{W_2 + W_1} \quad (\text{Eq. 8})$$

198 Where V is the peak volume and W is the width volume of two consecutive compounds.

199 This calculation was based on TLC analysis or HPLC fractograms. In the case of the



200 use of TLC fractograms, the same volume of each CCC or CPC fraction was carefully  
201 spotted on TLC plates (for detailed information, see [11, 13]).

202

### 203 **3. Results and discussion**

204 Scale up in support-free liquid-liquid chromatography is often described as a linear  
205 process with the scale up factor being generally based on the volume ratio between  
206 different CCC columns. Recently, a scale change study integrating hydrodynamics  
207 aspects in CPC showed that it is not a linear phenomenon and that the hydrodynamic  
208 aspects are very important [14].

209 The aim of present study was to transfer the purification methodology of two triterpene  
210 acids, 3 $\beta$ -masticadienolic acid and masticadienonic acid (**Figure 1**) from *Schinus*  
211 *terebinthifolius* [11, 13], from an analytical CCC column to preparative CPC columns.  
212 This purification was achieved by using the biphasic solvent system heptane / ethyl  
213 acetate / methanol / water 6:1:6:1 (v/v) with the lower aqueous phase as the mobile one.

214

215 *Insert here figure 1*

216

217 **Figure 1.** Chemical structures of the triterpene acids used as target compounds.

218

219 The transfer of the optimized purification from an analytical scale CCC – developed in  
220 part I [11] – to a CPC instrument with a larger capacity was done using scale up factor  
221 (SUF) based on the column volume ratio – introduced by the authors in Part II [13]  
222 (**Table 2**). Two parameters, the flow rate and the sample loading were then increased.  
223 The mobile phase linear velocity was calculated for each CCC and CPC operating  
224 conditions to determine if this parameter is relevant for method transfer.

225

### 226 *3.1 From MINI-DE CCC to ASCPC250 CPC*

227 The methodology was transferred between a 17.4 mL hydrodynamic column with 200  
228 loops (Mini-DE CCC) and a 250 mL (214 mL working volume) hydrostatic column  
229 equipped with 1890 partition cells (ASCPC250).

230 The first CPC experiment was carried out by using a SUF of 14 (250 divided by 17.4)  
231 for the flow rate and the sample loading (see **Table 2**). A flow rate of 7 mL.min<sup>-1</sup> was  
232 thus used as starting point with the injection volume of 5 % of the column volume at a  
233 fixed sample concentration of 100 mg.mL<sup>-1</sup>. To enhance the productivity, different flow  
234 rates were tested (7, 14, 21 and 28 mL.min<sup>-1</sup>). The best combination of the run time and  
235 the target recovery corresponded to 21 mL.min<sup>-1</sup> (**Figure S1** in Supplementary  
236 Material). Further increase of flow rate leads to drop in resolution with two target  
237 triterpenes partially co-eluting. In all cases, the flow rate for the extrusion step was  
238 double that used for the elution step to increase the productivity.

239

240 **Table 2.** Experimental details

241

242 *Insert Table 2 here*

243

244 As shown in **Table 1** (*Section 2.5*), the linear velocities of the mobile phase are similar  
245 for the purification on the Mini-DE and the ASCPC250 (398 cm.min<sup>-1</sup> and 405 cm.min<sup>-1</sup>,  
246 respectively). CCC and CPC are very close techniques which differ only in the  
247 column design and in this case linear velocity of the mobile phase appears to be a  
248 suitable transfer invariant.

249 The next step was optimization of the sample loading. The target compounds, both  
250 triterpene acids, have emulsifying properties, which potentially can disturb  
251 hydrodynamic equilibrium at high sample loading. **Figure 2** shows that a sample  
252 loading up to 200 mg.mL<sup>-1</sup> in 12 mL, 5 % of the column volume, (equivalent to 1.1 g /  
253 100 mL Vc) can be reached without decrease in resolution, while at 400 mg.mL<sup>-1</sup>  
254 (equivalent to 2.2 g / 100 mL Vc) the two target triterpenes are partially co-eluting.  
255 Only 100 mg.mL<sup>-1</sup> (equivalent to 0.56 g / 100 mL Vc) sample concentration gives about  
256 85% maximum purity for the first target. Any further increase leads to drop of  
257 maximum purity below 70%, however, the maximum purity of the second target  
258 remains in the region of 90%.

259 Optimisation of the sample volume at the fixed 200 mg.mL<sup>-1</sup> concentration confirmed  
260 that the chosen 5% of the column volume based on Part I [11] provides the best purity  
261 of the target compounds (**Figure S2** in Supplementary Material).

262 *Insert here figure 2*

263

264 **Figure 2.** Fractogram of odd numbered fractions from CPC separations of *S.*  
265 *terebinthifolius* berries (data shown only for target compounds). \*Kd values of ionised  
266 compounds might change if their pKa is close to the pH of a solvent system used [15].  
267 See **Supplementary Material** for more information.

268

269 These results demonstrate CPC efficiency for the purification of samples having  
270 surfactant properties due to column design. The selected biphasic solvent system  
271 provides high selectivity for the separation of chosen target triterpenes with separation  
272 factor of 2.25. This allows much higher loading with acceptable resolution and  
273 therefore, - high productivity calculated per unit column volume. Nevertheless, the

274 efficiency calculated for 3 $\beta$ -masticadienolic acid is 60 (calculated from the HPLC  
275 fractogram), that corresponds to approximately 32 twin-cells for one theoretical plate.  
276 This low number of theoretical plates in the CPC column is probably due to the  
277 emulsifying character of the two target compounds that limits their mass transfer  
278 between the two liquid phases [16-18].

279

### 280 *3.2 From MINI-DE CCC to FCPE300 CPE*

281 For the method transfer from analytical CCC column to preparative FCPE300 extractor,  
282 the same strategy was applied (first, optimization of the flow rate followed by  
283 optimization of sample loading) with volumetric SUF of 17. After testing 9, 18, 27, 36  
284 and 54 mL.min<sup>-1</sup>, a flow rate of 27 mL.min<sup>-1</sup> was selected, that corresponds to the best  
285 combination of resolution and separation time (**Figure S3** in Supplementary Material).  
286 Once again, a concentration of 200 mg.mL<sup>-1</sup> in 15 mL, 5 % Vc (equivalent to 1 g / 100  
287 mL column volume) can be loaded without significant decrease of the resolution  
288 (**Figure 3**). The corresponding mobile phase linear velocity in the CPE column is only  
289 174 cm.min<sup>-1</sup>, which is 2.3 times less than in the CCC or CPC columns because the twin  
290 cells of the CPE column are wider and thicker.

291

292 *Insert here figure 3*

293

294 **Figure 3.** TLC analyses of odd numbered fractions of the CPE separations of *S.*  
295 *terebinthifolius* berries.

296

297 To utilize CPE to its full capacity it is better to use pH-zone refining or ion-exchange  
298 elution modes, which are in general applicable for the separation of ionized compounds.

299 However, in this study, the separation between the two triterpene acids is achieved with  
300 the isocratic reversed phase elution mode, therefore, the column efficiency is mainly  
301 linked to the number of theoretical plates. The efficiency calculated on the basis of the  
302 elution time at  $27 \text{ mL}\cdot\text{min}^{-1}$  and TLC analysis for  $3\beta$ -masticadienolic acid and  
303 masticadienonic acid were 23 and 34, respectively that leads to a resolution of 1.1.  
304 Although, the overall efficiency of the 231 cell CPE column is not high enough for this  
305 particular application in comparison to the CPC column (1890 cells), the individual  
306 CPE cells (10 twin-cells per theoretical plate) are more efficient than the individual  
307 CPC cells (32 twin-cells per theoretical plate). This supports the findings of Chollet *et*  
308 *al.* [14]. The authors presented flow pattern visualizations which showed that larger  
309 twin-cells led to more dispersed flow patterns at a given centrifugal acceleration. Thus,  
310 in the CPE case, the mobile phase linear velocity cannot be used as transfer invariant  
311 since the partition cell number limits dramatically the range of experimental conditions  
312 in terms of flow rate. Therefore, the resulting productivity of 18 g of injected  
313 sample/h/L of column is lower than the one obtained with the CPC column (37 g of  
314 injected sample/h/L of column).

315

#### 316 **4. Conclusions**

317 Method transfer between CCC and CPC (and *vice versa*) can meet different needs. The  
318 aim is to adapt an experimental procedure found in the literature for the other technique  
319 with or without scale change. On the other hand, it can be a question of method transfer  
320 developed on a small CCC column to a CPC column with larger capacity. This work  
321 clearly demonstrates that a simple transfer factor based on a volumetric approach is not  
322 relevant since CCC and CPC columns have very different design. As an alternative,  
323 mobile phase linear velocity can be used as the transfer invariant parameter assuming

324 that the CPC column contains enough partition cells for a chosen elution mode and the  
325 average cross sectional area of a CPC cell equates with the cross-sectional area of a  
326 CCC column. The sample loading should be optimized to improve productivity,  
327 especially if the sample contains surfactants which reduces the interfacial tension and  
328 therefore, might limit loading capacity of analytical CCC columns during method  
329 development.

330

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338

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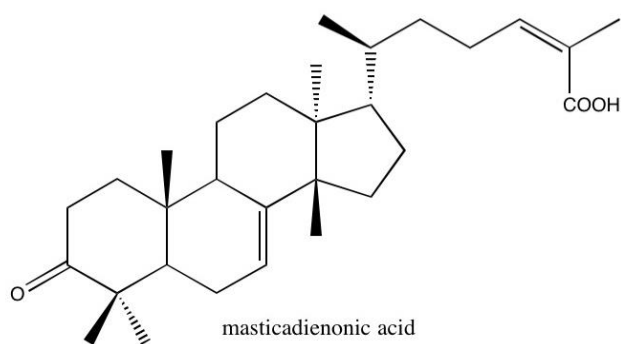
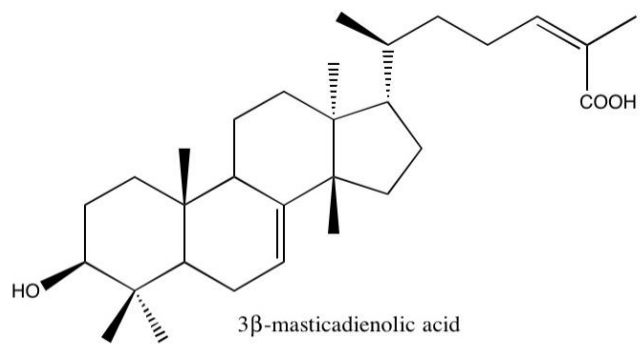
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393 *J. Chromatogr. A* 1311 (2013) 72–78.

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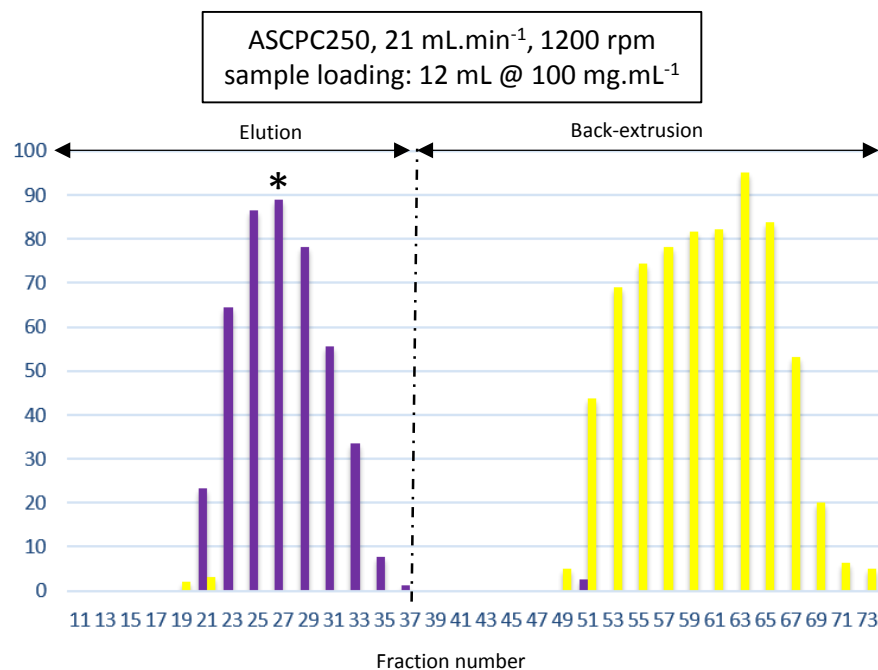




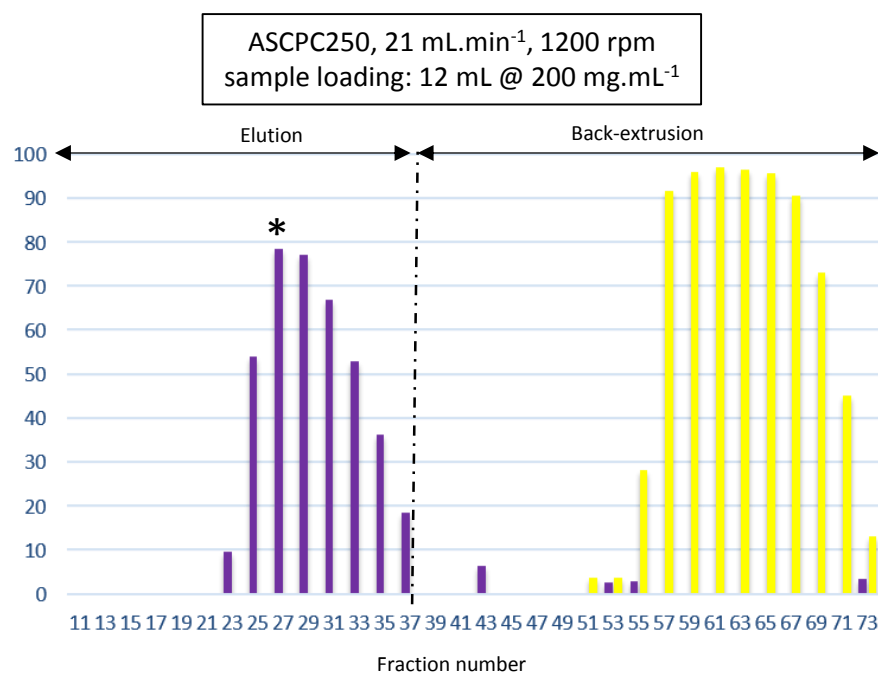
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396 **Figure 1.** Chemical structures of the triterpene acids used as target compounds.

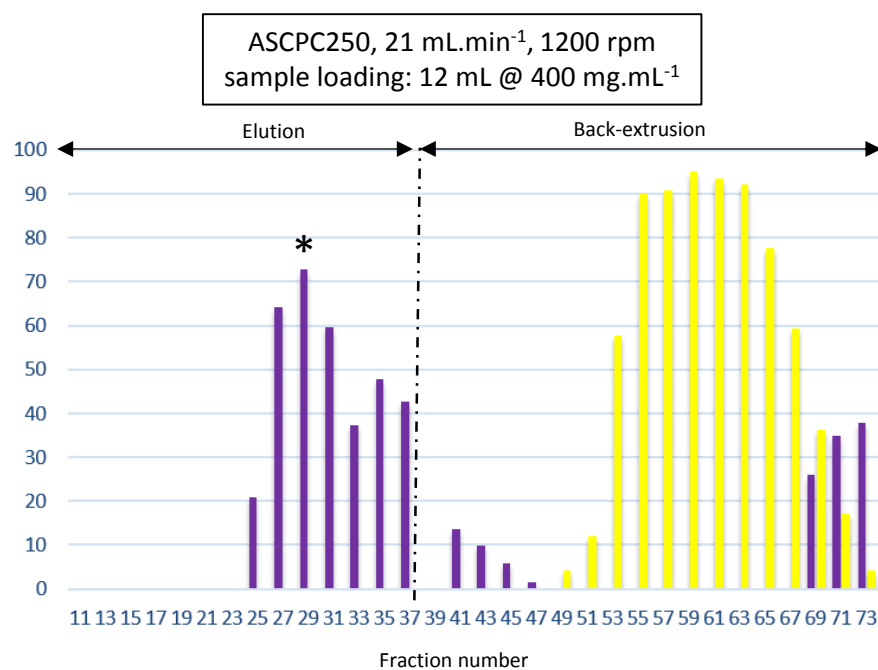
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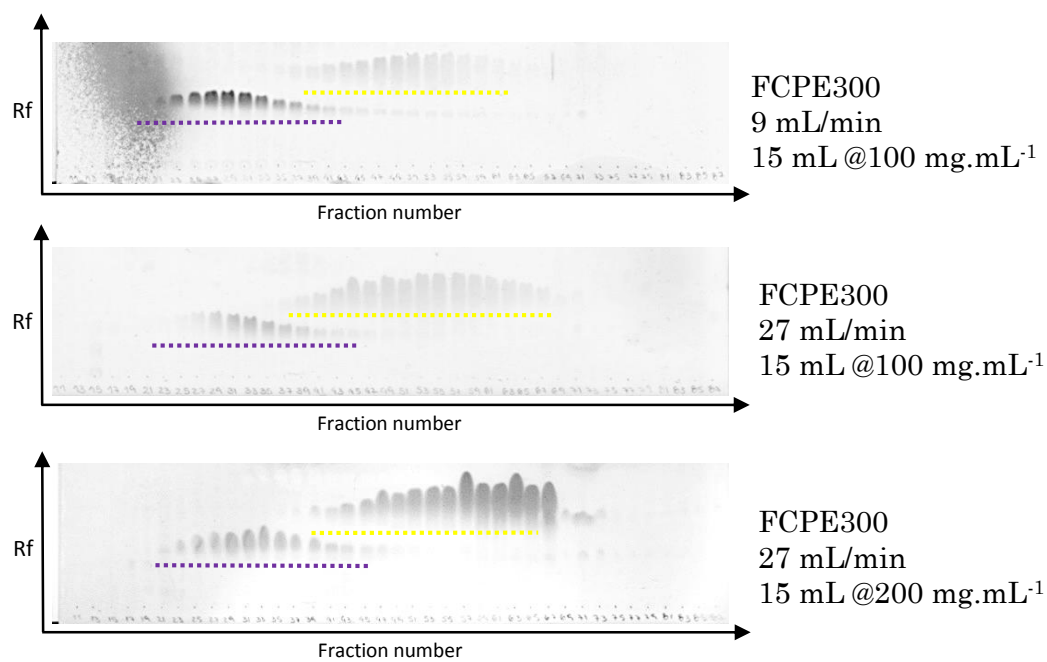


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400

401 **Figure 2.** Fractogram of odd numbered fractions from CPC separations of *S.*  
 402 *terebinthifolius* berries (data shown only for target compounds). \*K<sub>d</sub> values of ionised  
 403 compounds might change if their pK<sub>a</sub> is close to the pH of a solvent system used [15].  
 404 See **Supplementary Material** for more information.  
 405



406

407 **Figure 3.** TLC analyses of odd numbered fractions of the CPE separations of *S.*  
 408 *terebinthifolius* berries.

409

410 **Table 1.** Equipment details and experimental conditions

	MiniDE CCC	ASCPC250	FCPE300
i.d. (cm)	0.08	-	-
Individual $v_{\text{cell}}$ ( $\text{cm}^3$ )	-	0.10	0.90
$h_{\text{cell}}$ (cm)	-	0.69	1.45
$\overline{CS}$ ( $\text{cm}^2$ )	-	0.14	0.62
Sf (in partition cells)	0.75	0.65	0.75
F ( $\text{cm}^3 \cdot \text{min}^{-1}$ )	0.5	21.00	27.00
$u_{\text{CCC}}$ or $u_{\text{CPC}}$ ( $\text{cm} \cdot \text{min}^{-1}$ )	<b>397.88</b>	<b>405.00</b>	<b>174.00</b>
Injected sample / total partition cell volume ( $\text{mg} \cdot \text{mL}^{-1}$ )*	4.88**	11.96	13.04

411 \*The duct volume was removed from the calculation as it corresponds to a  
 412 chromatographic dead volume.

413 \*\*Injected sample/ column volume (no chromatographic dead volume in a CCC  
 414 column)

415

416 **Table 2.** Experimental details

Instrument	Mini-DE CCC	ASCPC250			FCPE300	
Column Volume (mL)	17.4	250			303	
Solvent system	Heptane/ethyl acetate/methanol/water (6 :1 :6 :1, v/v)					
Elution mode	Reversed (extrusion after one $V_c$ )	Descending (back extrusion after one $V_c$ )				
Sample loading (1:1, SP/MP)	85 mg in 0.86 mL	1.1 g in 12 mL	2.2 g in 12 mL	3g in 15 mL		
Flow rate of the elution –extrusion ( $\text{mL} \cdot \text{min}^{-1}$ )	0.5 – 1	7 - 14	21 – 42		9 – 9	27 - 27
Rotational speed (rpm)	2100	1200				
Sf (%)	75	86	67	65	88	75
Run duration (min)	50	54	18		68	33

417

418

419 ***Schinus terebinthifolius* countercurrent chromatography (Part III): Method**  
420 **transfer from small CCC column to preparative CPC ones as a part of method**  
421 **development**

422

423 Fernanda das Neves Costa\*, Jane Hubert, Nicolas Borie, Alexis Kotland, Peter  
424 Hewitson, Svetlana Ignatova, Jean-Hugues Renault

425 \*fncosta@nppn.ufrj.br

426

427

**Supplementary data**

428

429 Explanation of Kd shifting in **Figure 2** when compared to Parts I and II:

Equipment used	Published information	Place of separation	Kd Value 3- $\beta$ -masticadienolic acid
Mini DE	Part I	London, UK	0.8
Spectrum DE	Part I	London, UK	0.7
Midi DE	Part I	London, UK	0.8
Spectrum DE	Part II	Braunschweig, Germany	1.2
Pharma Tech CCC 1000	Part II	Braunschweig, Germany	1.0
Quattro HT-Prep CCC	Part II	Rio de Janeiro, Brasil	0.7
Coil Separator PC Inc	Part II	Rio de Janeiro, Brasil	0.8
ASCPC250 – Part III	Part III	Reims, France	2.2

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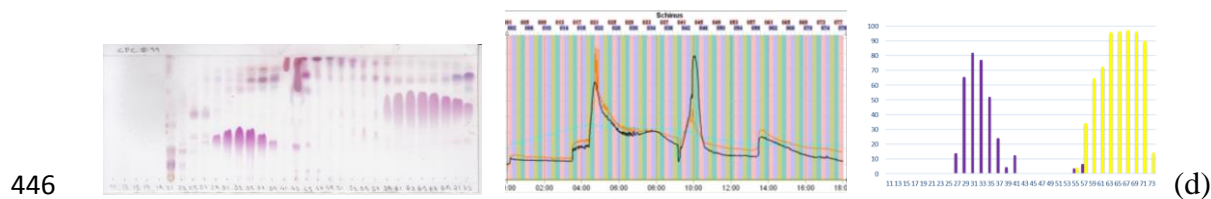
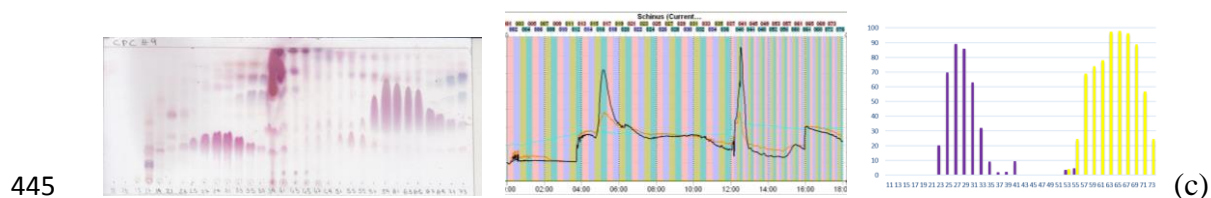
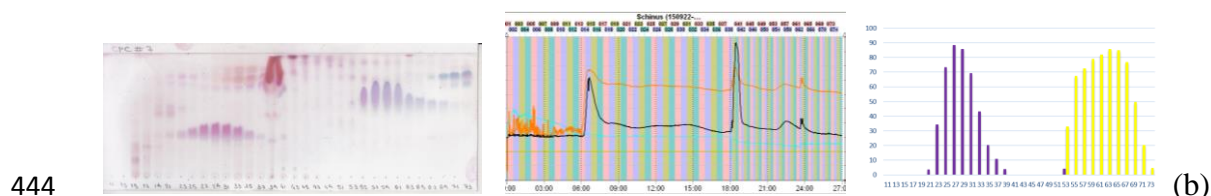
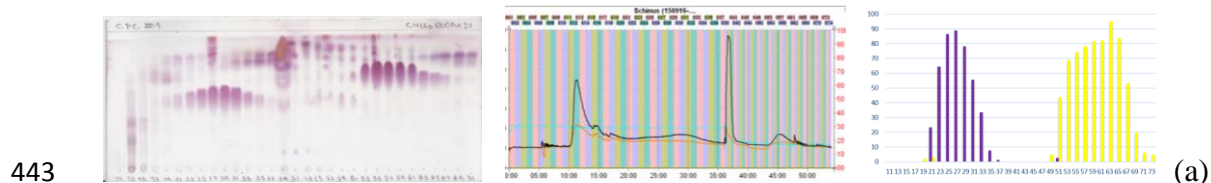
431 The same portion of crude material was used for all 3 papers, which was prepared in  
432 July 2012. TLC plates for the crude material still look exactly the same as 4 years ago.

433 We know from our experience, which has been confirmed by PhD work carried out at  
434 Brunel University London in 2012-2015 [Reference 15 on manuscript], that Kd values  
435 of ionised compounds might change if their pKa is close to the pH of a solvent system  
436 used.

437 In the case of HEMWat pH is 5.5 and pKa of the 3-beta-masticadienolic acid is 4.81  
438 (according to ChemAxon Physico-chemical property predictors,  
439 <https://www.chemaxon.com/>), which means that we would have different degree of

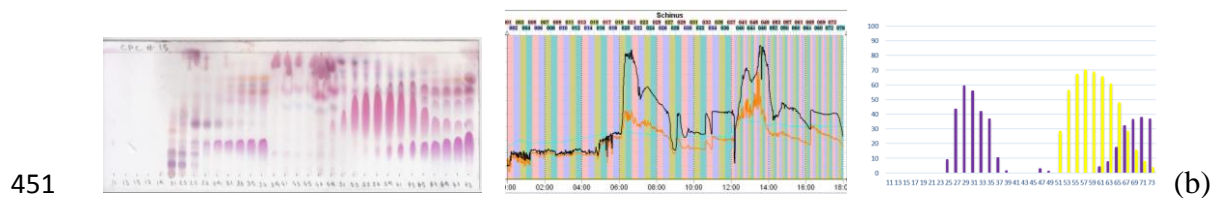
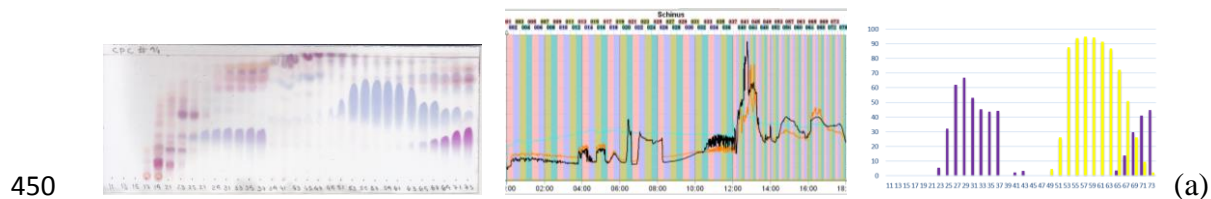
440 ionisation depending on residence time of compound in the solvent system and its  
441 concentration.

442



447 **Figure S1.** TLC, CCC chromatogram (254 nm) and fractogram of CPC flow-rate  
448 experiments at (a) 7 mL.min<sup>-1</sup>, (b) 14 mL.min<sup>-1</sup>, (c) 21 mL.min<sup>-1</sup> and (d) 28 mL.min<sup>-1</sup>.

449

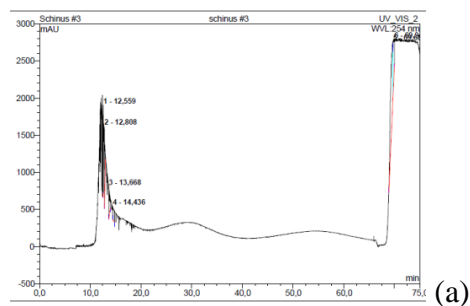
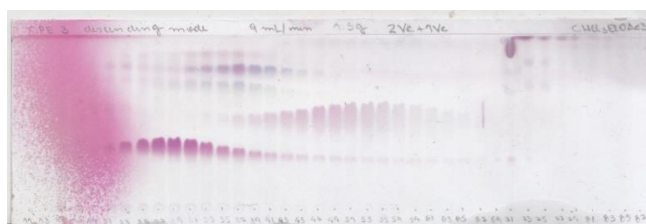


452 **Figure S2.** TLC, CCC chromatogram (254 nm) and fractogram of CPC sample volume  
453 experiments at (a) 24 mL and (b) 35 mL.

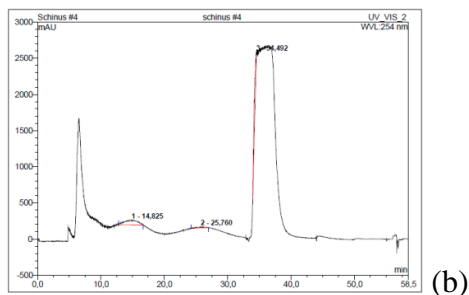
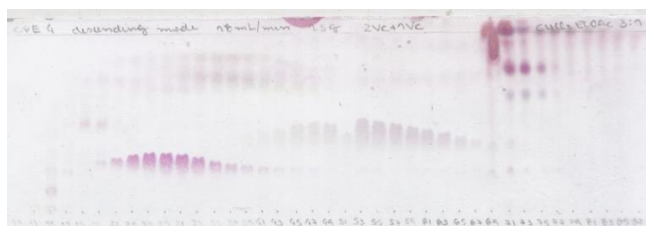
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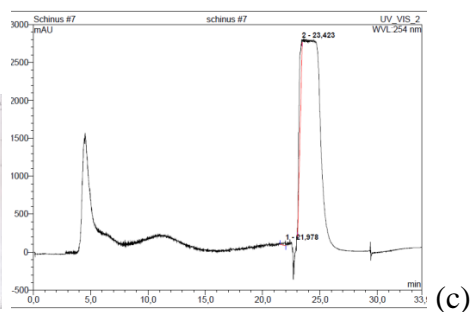
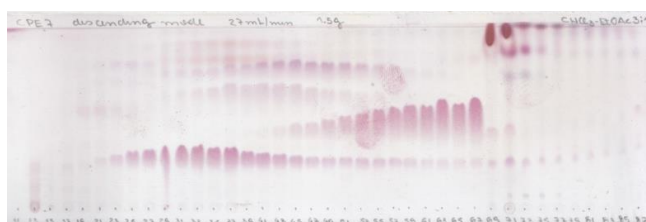
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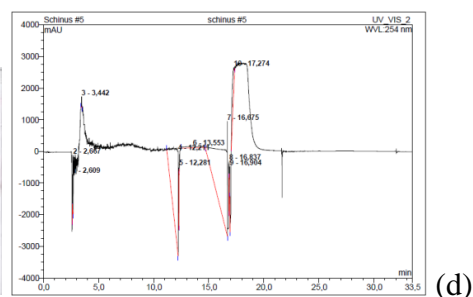
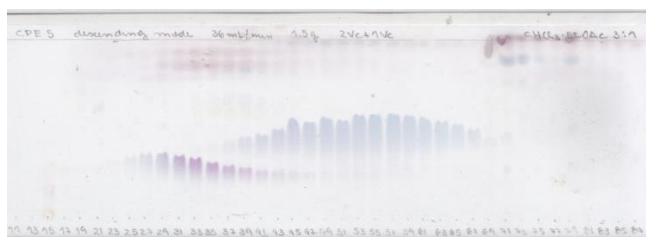
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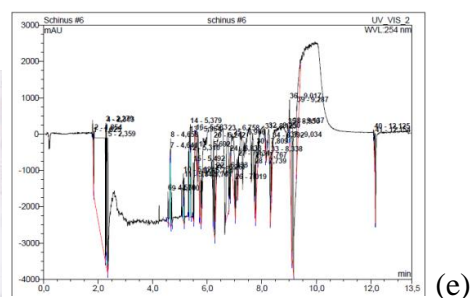
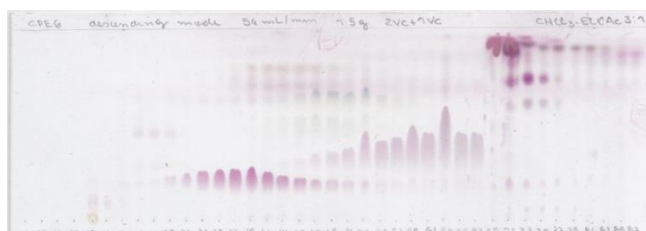
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461

462 **Figure S3.** TLC and CCC chromatogram (at 254 nm) of CPE flow-rate experiments (a)463 9 mL.min<sup>-1</sup>, (b) 18 mL.min<sup>-1</sup>, (c) 27 mL.min<sup>-1</sup>, (d) 36 mL.min<sup>-1</sup> and (e) 54 mL.min<sup>-1</sup>.

464