

Analysis of the distortion of cantilever box girder with inner flexible diaphragms using initial parameter method

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Abstract: In this paper, the distortion of cantilever box girders with inner flexible thin diaphragms is investigated under concentrated eccentric loads using initial parameter method (IPM), in which the in-plane shear strain of diaphragms is fully considered. A high-order statically indeterminate structure was established with redundant forces, where the interactions between the girder and diaphragms were indicated by a uniform distortional moment. Based on the compatibility condition between the girder and diaphragms, solutions for the distortional angle and the warping function were obtained by using IPM. The accuracy of IPM was well verified by finite element analysis for the distortion of cantilever box girders with 2, 5 and 9 diaphragms under three diaphragm thicknesses. Taking a lifting mechanism as an example, parametric studies were then performed to examine the effects of the diaphragm number and thickness, the ratio of height to span of the girder, the hook's location and the wheels' positions on the distortion of cantilever box girders. Numerical results were summarized into a series of curves indicating the distribution of distortional warping stresses and displacements for various cross sections and loading cases.

Keywords: cantilever girder; distortion; flexible diaphragm; initial parameter method; finite element analysis; shear deformation

Nomenclature

A, C = top and bottom flanges	t_1, t_2 = thickness of left and right webs
B, D = right and left webs	t_3 = thickness of flanges
B, D = total number of diaphragms and loads before the calculated point z	t_{pi} = thickness of i th diaphragm
$B_d(z)$ = distortional bimoment of cross section z	ν = poisson's ratio
b, h = width and height of girder	W_{add} = the additional distortional warping function
E = Young's elastic modular	$W(z)$ = distortional warping function
G = shear modular	x, y = in-plane coordinate axes of cross section
H_{ij}, V_{ij} = inner horizontal and vertical redundant forces	z = longitudinal axis of girder
$H(\alpha)$ = unit step function of variable α	z_j = location of j th concentrated load P_j
I_t, I_k, I_R = warping/polar/frame moment of inertia	z_{pi} = mid-line position of i th diaphragm

l = span of girder	$\mathbf{Z}(z)$ = state vector of cross section z in IPM
M, N, J, K = four angle nodes	β_d = ratio of warping stresses between nodes J and N
$M_d(z)$ = distortional moment of cross section z	γ_{pi} = in-plane shear strain of i th diaphragm
M_j = distortional moment produced by j th loads P_j	$\varphi_1, \varphi_2, \varphi_3, \varphi_4$ = combinations of trigonometric function
M_{pi} = distortional moment for i th diaphragm	λ_1, λ_2 = distortional coefficients of girder
m, n = total number of loads and diaphragms	θ = torsional angle of cross section
m_d = distributed distortional moment	$\chi(z)$ = distortional angle of cross section z
n_1, n_2 = distance between point O and webs	χ_{add} = the additional distortional angle
O = original point	τ_d = distortional shear stress
P_j = j th concentrated load	$\Phi(z)$ = initial transfer matrix in IPM
$\mathbf{P}(z)$ = transfer matrix in IPM	(1), (2), (3), (4), (i), (j) = first, second, third, fourth, i th and j th differentiates
s = circumferential coordinate around profile	

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32 1. Introduction

33 Cantilever box girders are widely applied in many cases. For instance, at container seaports,
 34 cantilever cranes are applied to handle containers from the boat to port (Fig.1a). In construction
 35 process, precast bridge segments are elevated and installed by cantilever cranes (Fig.1b). For
 36 cantilever girders subjected to eccentric loads, the flexure, torsion and distortion of the cross
 37 section are commonly concerned by designers. Both the warping deformation and stresses
 38 produced by distortional loads are usually so large that it may have significant values in
 39 comparison with the torsional and flexural ones.



(a) gantry crane

(b) bridge construction

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Fig.1 Examples of cantilever girders

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In order to control the distortion of the beam cross section, diaphragms are installed at the interior of girders, which can increase not only the stability of local plate, but also the resistance to warping deformation and stresses [1,2]. The primary research on the distortion of girder has been performed using two methods - the Beam on Elastic Foundation (BEF) analogy [3] and the Equivalent Beam on Elastic Foundation (EBEF) analogy [4,5], where a thin diaphragm is analogous to simple supports and a thick solid diaphragm to fixed supports. Additionally, the effect of shear strain of the cross section on distortion is considered in EBEF analogy and cannot be ignored when the frame shear stiffness is significant to distortional warping one for box girders [6,7]. Since there is no clear boundary between the thin and thick diaphragms, it is difficult to accurately estimate the deformation and stresses of beams in BEF and EBEF methods when considering the thickness of diaphragms.

For a cantilever box girder with inner diaphragms, the key point of analyzing the deformation and stresses is to find out the interactions between the girder and diaphragms. A high-order statically indeterminate structure is modeled for girders with inner diaphragms under eccentric loads, where the interactions are indicated by redundant forces and moments [8-10], both are

57 obtained from finite strip method [11] and force method [8]. This model is extensively researched
58 on multi-span curved beams [12, 13]. Besides, an extended trigonometric series method [14] is
59 applied to analyze the deformation and stresses of the girder with inner diaphragms, where webs
60 and flanges are divided into several thin plates, and the thin-plate theory is applied to all members
61 – flanges, webs and diaphragms. Interactions between the girder and diaphragms are indicated by
62 compatibility conditions with respect to both displacements and forces. This method can achieve a
63 high accuracy for both displacement and stresses, but the number of simultaneous equations is so
64 large even for girders with few numbers of diaphragms that it is difficult to apply in practice. For
65 example, there are up to 720 simultaneous equations for a girder with only two diaphragms.

66 Finite element analysis (FEA) is another important method for analyzing the distortion of the
67 girder with inner diaphragms. Researchers evaluated the influence of the number of diaphragms
68 on the deformation and stresses of straight [15-17], curved [18-20] and multi-cell [21,22] box
69 girders with diaphragms by using FEA, where diaphragms were presumed to possess infinite
70 in-plane shear stiffness and free warping for both torsion and distortion. Obviously, the
71 assumption of infinite shear stiffness does not fit for girders with flexible thin diaphragms.
72 Considering the finite in-plane shear stiffness of diaphragms, a distortional stiffness ratio is
73 introduced [23] which is between the stiffness of various types of diaphragms over the stiffness of
74 the solid-plate diaphragm. Both the type and location of diaphragms will make an influence on the
75 horizontal loading distribution and to a less extent on the vertical one [24-26]. A research shows
76 that orthogonal diaphragms are superior to skew ones in reducing the transversal bending stresses
77 [27] and arranging the lateral loading distribution [28].

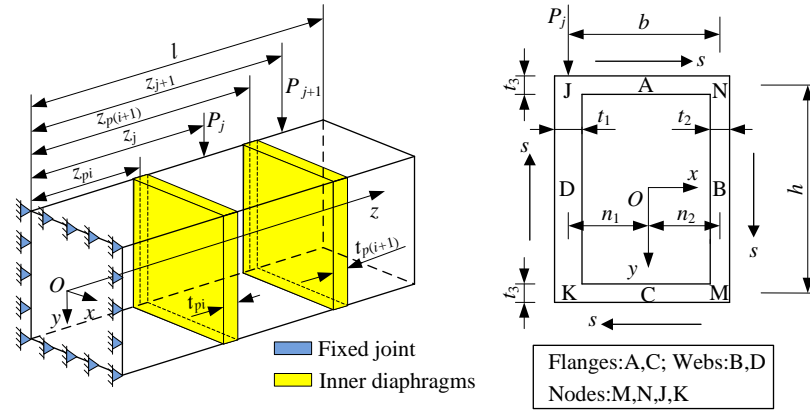
78 Initial parameter method (IPM), initially introduced to solve the non-uniform torsion of
79 beams by Vlasov [29], has been extended to analyze the distortional deformation and stresses. In
80 IPM, either the distortional angle or the warping function was taken as the original variable in the
81 distortion equation [30-32], and the distortional deformation and stresses can be obtained
82 according to the boundary conditions. High accuracy for both deformations and stresses produced
83 by IPM has been verified by using FEA for girders without diaphragms. However, IPM has not
84 been extensively applied to the distortion of girders with inner diaphragms. In addition,
85 interactions between the girder and flexible thin diaphragms are still not clear in IPM.

86 Previous researches on girders with inner diaphragms has been generally performed under the
87 assumption of infinite in-plane shear (distortional) stiffness, where the in-plane shear deformation
88 of diaphragms was totally restrained and the out-of-plane warping deformation was free [15-22].
89 However, this assumption is not applicable to girders with flexible thin diaphragms [15, 18]. The
90 main objective of this work is to analyze the distortion of cantilever girders with inner flexible thin
91 diaphragms under eccentric loads, where the in-plane shear deformation of diaphragms is fully
92 considered. Considering the compatibility between the girder and diaphragms, solutions for both
93 the distortional deformations and stresses are obtained by using IPM. Numerical results are
94 verified by applying FEA. Finally, taking a lifting mechanism as an example, a series of
95 parametric studies are performed to examine the effects of the number and thickness of
96 diaphragms, the hook's location and loading positions of trolley wheels on the distortion of
97 cantilever girder with inner flexible diaphragms.

98 **2. Structural model**

99 Consider a cantilever box girder with inner diaphragms subjected to concentrated eccentric
100 loads P_j ($j=1, 2, \dots, m$). The coordinate system O - xyz is illustrated in Fig.2a with its original point O

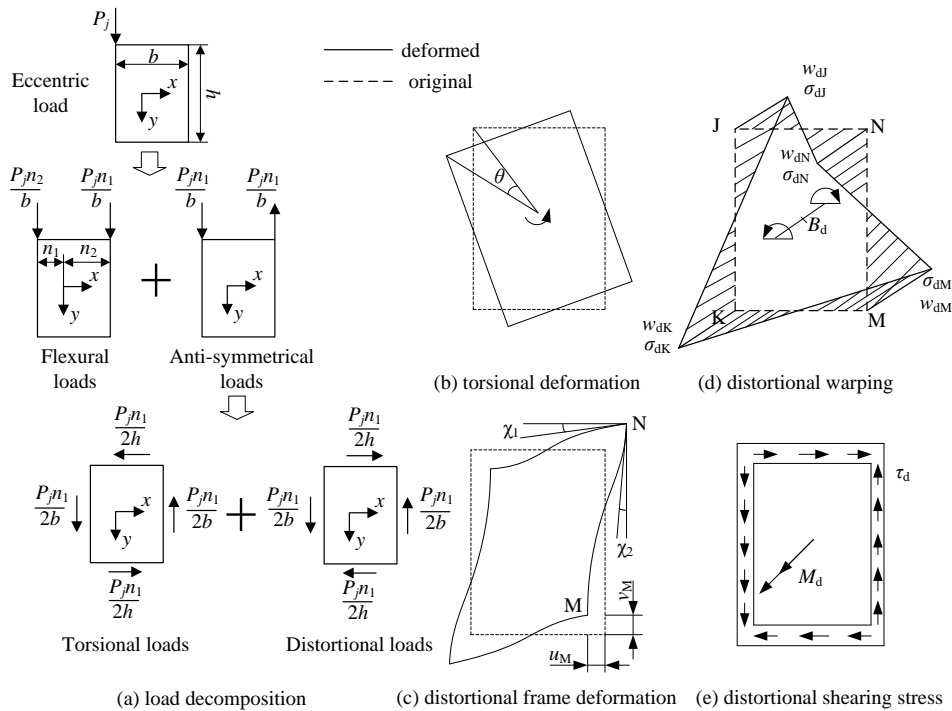
101 set at shear center of the cross section at the fixed end. For analysis, the distances between the
 102 point O and mid lines of webs B and D are marked by n_1 and n_2 in Fig.2b, respectively. The girder
 103 is made of a homogeneous, isotropic and linearly elastic material with the Young's and shear moduli
 104 E and G , respectively. The entire span is l . The thicknesses of webs B and D are t_1 and t_2 and the
 105 height is h , while the thicknesses of flanges A and C are t_3 and the width is b . The mid-line
 106 location of i th diaphragm, with the thickness being t_{pi} , is denoted as z_{pi} ($i=1, 2, \dots, n$) measured
 107 from the point O . The eccentric loads P_j are acted on the top of web D at z_j .



(a) cantilever girder with diaphragms (b) cross section

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Fig.2 Cantilever box girder with diaphragms and its cross section



(a) load decomposition (c) distortional frame deformation (e) distortional shearing stress

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Fig.3 Loading decomposition, deformations and stresses of girders

112 Fig.3a shows that the load P_j can be decomposed into three components – flexural, torsional
 113 and distortional loads. In Fig.3b, the frame rigidly rotates around the point O with angle θ under
 114 torsional loads. In Fig.3c, both webs and flanges present transversal deflections under distortional
 115 loads, where u_M and v_M are horizontal and vertical in-plane displacements at node M , respectively.
 116 The variation of angle at node N is defined as the distortional angle χ , given by $\chi=\chi_1+\chi_2$. The

117 warping displacements w_d and stresses σ_d , produced by distortional bimoment B_d , are illustrated
 118 in Fig.3d. Also, there exists shear stress τ_d in the cross-sectional profile, developed by distortional
 119 moment M_d , as shown in Fig.3e.

120 This paper will only focus on the distortional deformations and stresses of cantilever box
 121 girders with inner flexible thin diaphragms subjected to concentrated eccentric loads. That's also
 122 the deformations and stresses of cantilever box girders under concentrated distortional loads.

123 3. IPM for the distortion of cantilever box girder without diaphragms

124 In distortional analysis, the warping function $W(z)$ usually equals the first differentiate of
 125 angle $\chi(z)$. But when the shear stiffness has significant value in comparison with the warping one,
 126 the effect of shear strain of the cross section on deformations and stresses cannot be ignored [6,7].
 127 The distortion equation is given by [6,7]

$$128 \quad EI_t W^{(4)}(z) - \frac{EI_R EI_t}{GI_k} W^{(2)}(z) + EI_R W(z) = m_d^{(1)} \quad (1)$$

129 where m_d is the distributed distortional moment; the superscripts '(1), (2) and (4)' indicate the first,
 130 second and fourth differentiates of $W(z)$ and m_d ; I_t is the distortional warping moment of inertia,

131 given by $I_t = \int_F \omega^2(s) dF$, $\omega(s)$ is the sector coordinate, F is the cross-sectional area, s is the

132 circumferential coordinate around the cross-sectional profile; I_k is the distortional polar moment

133 of inertia, given by $I_k = \int_F \psi^2(s) dF$, $\psi(s)$ is the generalized coordinate that describes the

134 deformation in the s direction corresponding to a unit distortional angle; I_R is the distortional

135 frame moment of inertia, given by $I_R = \int_F \left[\frac{d^2 \zeta(s)}{ds^2} \right]^2 \frac{t^3}{12(1-\nu^2)} dF$, $\zeta(s)$ is the deflection of the

136 periphery of the profile in the direction normal to the s axis corresponding to a unit distortional
 137 angle; t is the thickness of the cross-sectional profile, and $t=t_1$ and t_2 for webs D and B, $t=t_3$ for
 138 flanges A and C; ν is the poisson's ratio.

139 Under concentrated distortional loads, $m_d=0$, and the solution for Eq.(1) is

$$140 \quad W(z) = \sum_{i=1}^4 B_i \varphi_i(z) \quad (2)$$

141 where B_i ($i=1,2,3,4$) are the parameters determined by boundary conditions, and the $\varphi_i(z)$ are:

$$142 \quad \varphi_1(z) = \cosh(\lambda_1 z) \sin(\lambda_2 z), \quad \varphi_2(z) = \cosh(\lambda_1 z) \cos(\lambda_2 z)$$

$$143 \quad \varphi_3(z) = \sinh(\lambda_1 z) \cos(\lambda_2 z), \quad \varphi_4(z) = \sinh(\lambda_1 z) \sin(\lambda_2 z)$$

144 where λ_i ($i=1,2$) is the distortional coefficients, given by

$$145 \quad \lambda_1 = \frac{1}{2} \sqrt{\sqrt{\frac{4EI_R}{EI_t} + \frac{EI_R}{GI_k}}}, \quad \lambda_2 = \frac{1}{2} \sqrt{\sqrt{\frac{4EI_R}{EI_t} - \frac{EI_R}{GI_k}}}$$

146 Relations between the function $W(z)$ and the angle $\chi(z)$, the bimoment $B_d(z)$ and the moment
 147 $M_d(z)$ are [6,7]:

$$148 \quad \chi(z) = -\frac{EI_t}{EI_R} W'''(z), \quad B_d(z) = -EI_t W', \quad M_d(z) = -EI_t W'' \quad (3)$$

149 Substitute Eq.(2) into Eq.(3), the matrix equation

$$150 \quad \mathbf{Z}(z) = \mathbf{\Phi}(z) \mathbf{B} \quad (4)$$

151 is obtained, where

$$152 \quad \Phi(z) = \begin{bmatrix} -\frac{EI_t}{EI_R} \varphi_1'''(z) & -\frac{EI_t}{EI_R} \varphi_2'''(z) & -\frac{EI_t}{EI_R} \varphi_3'''(z) & -\frac{EI_t}{EI_R} \varphi_4'''(z) \\ \varphi_1(z) & \varphi_2(z) & \varphi_3(z) & \varphi_4(z) \\ \varphi_1'(z) & \varphi_2'(z) & \varphi_3'(z) & \varphi_4'(z) \\ \varphi_1''(z) & \varphi_2''(z) & \varphi_3''(z) & \varphi_4''(z) \end{bmatrix}; \mathbf{B} = \{B_1, B_2, B_3, B_4\}^T;$$

153 $\mathbf{Z}(z)$ is the state vector of any section in IPM,

$$154 \quad \mathbf{Z}(z) = \left\{ \chi(z), W(z), -\frac{B_d(z)}{EI_t}, \frac{M_d(z)}{EI_t} \right\}^T. \quad (5)$$

155 The boundary conditions for cantilever girders are

$$156 \quad \chi(0)=0, W(0)=0, \text{ for initial end } z=0;$$

$$157 \quad B_d(l)=0, M_d(l)=0, \text{ for ultimate end } z=l.$$

158 Correspondingly, the state vectors are

$$159 \quad \mathbf{Z}(0) = \left\{ 0, 0, -\frac{B_d(0)}{EI_t}, \frac{M_d(0)}{EI_t} \right\}^T, \quad \mathbf{Z}(l) = \{ \chi(l), W(l), 0, 0 \}^T \quad (6)$$

160 For $z=0$, $\mathbf{Z}(0)=\Phi(0)\mathbf{B}$ and the inverse transformation is

$$161 \quad \mathbf{B} = [\Phi(0)]_{\text{inv}} \cdot \mathbf{Z}(0) \quad (7)$$

162 where $[\Phi(0)]_{\text{inv}}$ is the inverse matrix of $\Phi(0)$.

163 Then substitute Eq.(7) into Eq.(4), $\mathbf{Z}(z)$ can be expressed as

$$164 \quad \mathbf{Z}(z) = \mathbf{P}(z) \cdot \mathbf{Z}(0) \quad (8)$$

165 where $\mathbf{P}(z)$ is the transfer matrix, given by $\mathbf{P}(z) = \Phi(z) \cdot [\Phi(0)]_{\text{inv}}$.

166 Eq.(8) is the standard form of initial parameter method for distortion. Based on the relations
167 between $\varphi_i(z)$ and its differentiations (see Eq.(A.1)~Eq.(A.3) in Appendix A), $\mathbf{P}(z)$ is simplified as:

$$168 \quad \mathbf{P}(z) = \begin{bmatrix} -SC_1'''(z) & -KC_2'''(z) & -SKC_3'''(z) & KC_4'''(z) \\ \frac{S}{K}C_1(z) & C_2(z) & SC_3(z) & -C_4(z) \\ \frac{S}{K}C_1'(z) & C_2'(z) & SC_3'(z) & -C_4'(z) \\ -\frac{S}{K}C_1''(z) & -C_2''(z) & -SC_3''(z) & C_4''(z) \end{bmatrix} \quad (9)$$

$$169 \quad \text{where } S = \frac{1}{2\lambda_1^2 + 2\lambda_2^2}, K = \frac{EI_t}{EI_R}, C_1(z) = \frac{\varphi_3(z)}{\lambda_1} - \frac{\varphi_1(z)}{\lambda_2}, C_3(z) = \frac{3\lambda_1^2 - \lambda_2^2}{\lambda_1} \varphi_3(z) - \frac{\lambda_1^2 - 3\lambda_2^2}{\lambda_2} \varphi_1(z),$$

$$170 \quad C_2(z) = \varphi_2(z) - \frac{\lambda_1^2 - \lambda_2^2}{2\lambda_1\lambda_2} \varphi_4(z), C_4(z) = \frac{\varphi_4(z)}{2\lambda_1\lambda_2}.$$

171 Besides, the j th eccentric load is indicated by a vector \mathbf{Z}_j in IPM, given by

$$172 \quad \mathbf{Z}_j = \left\{ 0, 0, 0, \frac{M_j}{EI_t} \right\}^T \quad (10)$$

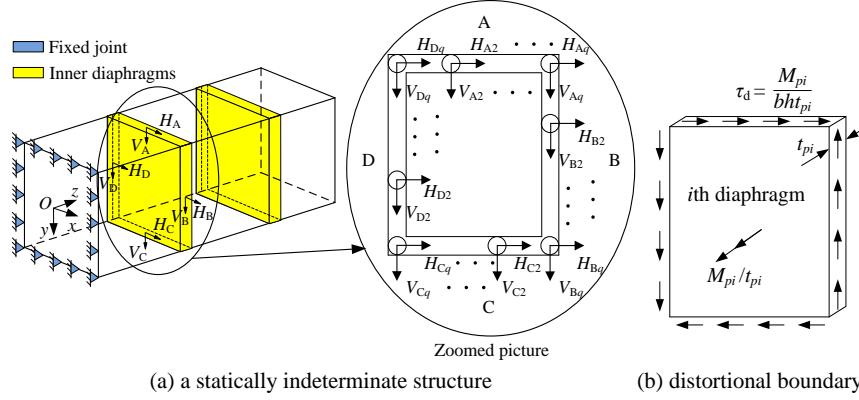
173 in IPM, where M_j is the distortional moment produced by the j th eccentric loads, given by M_j
174 $= P_j \cdot n_1/2$ [32], n_1 is the distance between web D and point O (see Fig.2b).

175 4. IPM for the distortion of cantilever box girder with inner diaphragms

176 4.1. IPM solution

177 For analysis, a statically indeterminate structure is modeled with redundant forces acting

178 along the junctions between the girder and diaphragms, as shown in Fig.4a. The horizontal and
 179 vertical redundant forces H_{ij} and V_{ij} are illustrated in zoomed picture, where the subscript i
 180 indicates webs and flanges, $i=A,B,C,D$ (see Fig.2b) and $j=2,3,\dots,q$. The small circles indicate the
 181 joints where the redundant forces are located.



182
 183 Fig.4 High-order statically indeterminate structure

184 In order to analyze the interactions between the girder and diaphragms, two assumptions are
 185 made:

186 (1) Self balance assumption for in-plane forces of diaphragms

187 For diaphragms, summations of in-plane redundant forces and moments are all zeros under
 188 distortional loads. So only the distortional component of redundant force is reserved, as illustrated
 189 in Fig.4b. Furthermore, referred to the formation of the external moment M_j [32], all distortional
 190 components of redundant forces can be gathered and indicated by a moment M_{pi} for the i th
 191 diaphragm. So the interactions between the girder and diaphragms can be represented by the
 192 moment M_{pi} . The M_{pi} , in the direction opposite to M_j , will resist the warping deformation and
 193 stresses of the cross section. Similar to Eq.(10), the moment M_{pi} is indicated by the vector Z_{pi} in
 194 IPM, given by

$$195 \quad \mathbf{Z}_{pi} = \left\{ 0, 0, 0, \frac{M_{pi}}{EI_t t_{pi}} \right\}^T. \quad (11)$$

196 (2) Compatibility condition between the girder and diaphragms

197 The in-plane shear strain γ_{pi} of the i th diaphragm is considered, given by $\gamma_{pi} = M_{pi} / (Gbht_{pi})$,
 198 which is opposite to the distortional angle at the mid line of diaphragm. That is: $\chi(z_{pi}) = -\gamma_{pi}$ for
 199 $0 \leq i \leq n$. This is the key point to analyze the distortion of cantilever girders with diaphragms.

200 Combining Eq.(10) and Eq.(11) with Eq.(8), the vector $\mathbf{Z}(z)$ is given by

$$201 \quad \mathbf{Z}(z) = \mathbf{P}(z)\mathbf{Z}(0) - \sum_{i=1}^B \int_{z_{pi}-t_{pi}/2}^{z_{pi}+t_{pi}/2} \mathbf{P}(z-z_i)\mathbf{Z}_{pi} dz_i - \sum_{j=1}^D \mathbf{P}(z-z_j)\mathbf{Z}_j \quad (12)$$

202 where B and D are total numbers of diaphragms and eccentric loads before the calculated point z ,
 203 respectively; z_{pi} is the mid-line location of the i th diaphragm ($i=1,2,\dots, B$); z_j is the location of the
 204 j th distortional loads ($j=1,2,\dots, D$); transfer matrices $\mathbf{P}(z-z_i)$ and $\mathbf{P}(z-z_j)$ are those obtained from
 205 $\mathbf{P}(z)$ by substituting the variable z by ' $z-z_i$ ' and ' $z-z_j$ '.

206 For $z=l$, Eq.(12) changes into

$$207 \quad \mathbf{Z}(l) = \mathbf{P}(l)\mathbf{Z}(0) - \sum_{i=1}^n \int_{z_{pi}-t_{pi}/2}^{z_{pi}+t_{pi}/2} \mathbf{P}(l-z_i)\mathbf{Z}_{pi} dz_i - \sum_{j=1}^m \mathbf{P}(l-z_j)\mathbf{Z}_j \quad (13)$$

208 where $\mathbf{Z}(l)$ and $\mathbf{Z}(0)$ are matrices referred to Eq.(6).

209 Combining the third and fourth equations in Eq.(13), $B_d(0)$ and $M_d(0)$ are obtained. Then, the
210 angle $\chi(z)$ and function $W(z)$ are finally solved by substitute $B_d(0)$ and $M_d(0)$ into Eq.(12).

$$211 \quad \chi(z) = \frac{\sum_{i=1}^n {}^1_B \eta_i(z) M_{pi} + \sum_{j=1}^m {}^1_D \varepsilon_{13}(z, z_j) M_j}{2\lambda_1 \lambda_2 EI_R A_{13}(0, 0)} \quad (14)$$

$$212 \quad W(z) = \frac{\sum_{i=1}^n {}^2_B \eta_i(z) M_{pi} + \sum_{j=1}^m {}^2_D \varepsilon_{13}(z, z_j) M_j}{2\lambda_1 \lambda_2 EI_l A_{13}(0, 0)} \quad (15)$$

213 where the superscripts '1' and '2' in $\eta(z)$ and $\varepsilon(z, z_j)$ are related to the angle $\chi(z)$ and function $W(z)$.
214 Similarly, the subscripts 'B' and 'D' are related to the values of B and D .

$$215 \quad {}^1_B \eta_i(z) = \frac{2}{t_{pi}} \left[\xi_{24}^{01} \left(l - z_{pi}, \frac{t_{pi}}{2} \right) A_{13}^{31}(z, l) + \xi_{31}^{00} \left(l - z_{pi}, \frac{t_{pi}}{2} \right) A_{31}^{32}(z, l) \right] \\ - H \left(B + \frac{1}{2} - i \right) \frac{2A_{13}(0, 0)}{t_{pi}} \xi_{31}^{02} \left(z - z_{pi}, \frac{t_{pi}}{2} \right),$$

$$216 \quad {}^2_B \eta_i(z) = \frac{2}{t_{pi}} \left[\xi_{24}^{01} \left(l - z_{pi}, \frac{t_{pi}}{2} \right) A_{13}^{10}(l, z) + \xi_{31}^{00} \left(l - z_{pi}, \frac{t_{pi}}{2} \right) A_{31}^{20}(l, z) \right] \\ + H \left(B + \frac{1}{2} - i \right) \frac{2A_{13}(0, 0)}{t_{pi}} \xi_{24}^{0(-1)} \left(z - z_{pi}, \frac{t_{pi}}{2} \right),$$

$$217 \quad {}^1_D \varepsilon_{13}(z, z_j) = \Gamma_{13}(z, z_j) - H \left(D + \frac{1}{2} - j \right) \varphi_4^{(3)}(z - z_j) A_{13}(0, 0),$$

$$218 \quad {}^2_D \varepsilon_{13}(z, z_j) = \overline{\Gamma}_{31}(z, z_j) + H \left(D + \frac{1}{2} - j \right) \varphi_4(z - z_j) A_{13}(0, 0),$$

219 where $H(\alpha)$ is a unit step function. Specifically, $H(\alpha)=1$ for $\alpha>0$; $H(\alpha)=0$ for $\alpha<0$. The superscripts
220 '(1), (2), (3), (i) and (j)' is the first, second, third, i th and j th differentiates of functions $\varphi_n(\alpha)$ and
221 $\varphi_m(\alpha)$.

$$222 \quad \xi_{mn}^{ij}(\alpha, \beta) = \begin{vmatrix} \varphi_m^{(i)}(\alpha) & -\varphi_m^{(j)}(\beta) \\ \varphi_n^{(i)}(\alpha) & \varphi_n^{(j)}(\beta) \end{vmatrix}, \quad A_{mn}^{ij}(\alpha, \beta) = \begin{vmatrix} \varphi_m^{(3)}(0) & \Phi_{4m}^{ij}(\alpha, \beta) \\ \varphi_n^{(3)}(0) & \Phi_{4n}^{ij}(\alpha, \beta) \end{vmatrix}, \quad A_{ij}(\alpha, \beta) = \frac{d^3 \overline{A}_{ij}(\alpha, \beta)}{d\alpha^3},$$

$$223 \quad \Phi_{mn}^{ij}(\alpha, \beta) = \begin{vmatrix} \varphi_m^{(i)}(\alpha) & \varphi_m^{(j)}(\beta) \\ \varphi_n^{(i)}(\alpha) & \varphi_n^{(j)}(\beta) \end{vmatrix}, \quad \overline{A}_{ij}(\alpha, \beta) = \begin{vmatrix} \varphi_i(\alpha) & \Phi_{4i}(l - \beta, l) \\ \varphi_j(\alpha) & \Phi_{4j}(l - \beta, l) \end{vmatrix}, \quad \Phi_{ij}(\alpha, \beta) = \begin{vmatrix} \varphi_i^{(2)}(\alpha) & \varphi_j^{(2)}(\beta) \\ \varphi_i^{(1)}(\alpha) & \varphi_j^{(1)}(\beta) \end{vmatrix},$$

$$224 \quad \overline{\Gamma}_{ij}(\alpha, \beta) = \begin{vmatrix} \varphi_i^{(3)}(0) & \overline{A}_{4i}(\alpha, \beta) \\ \varphi_j^{(3)}(0) & \overline{A}_{4j}(\alpha, \beta) \end{vmatrix}, \quad \Gamma_{ij}(\alpha, \beta) = \frac{d^3 \overline{\Gamma}_{ij}(\alpha, \beta)}{d\alpha^3};$$

225 In calculation, $\varphi_n^{(-1)}(\alpha)$ is the integral of $\varphi_n(\alpha)$, given by

$$226 \quad \varphi_2^{(-1)}(\alpha) = \frac{\lambda_1 \varphi_3(\alpha) + \lambda_2 \varphi_1(\alpha)}{\lambda_1^2 + \lambda_2^2}, \quad \varphi_4^{(-1)}(\alpha) = \frac{\lambda_1 \varphi_1(\alpha) - \lambda_2 \varphi_3(\alpha)}{\lambda_1^2 + \lambda_2^2}.$$

227 Besides, when the calculated point z is located in the thickness of $(B+1)$ th diaphragm ($z_{p(B+1)}$)
228 $-t_{p(B+1)}/2 \leq z \leq z_{p(B+1)} + t_{p(B+1)}/2$, the additional χ_{add} and W_{add} should be involved.

$$229 \quad \chi_{\text{add}} = \frac{M_{p(B+1)}}{2\lambda_1\lambda_2 EI_R t_{p(B+1)}} \left[2\lambda_1\lambda_2 - \varphi_4^{(2)} \left(z - z_{p(B+1)} + \frac{t_{p(B+1)}}{2} \right) \right] \quad (16)$$

$$230 \quad W_{\text{add}} = \frac{M_{p(B+1)}}{2\lambda_1\lambda_2 EI_R t_{p(B+1)}} \varphi_4^{(-1)} \left(z - z_{p(B+1)} + \frac{t_{p(B+1)}}{2} \right) \quad (17)$$

231 where $z_{p(B+1)}$, $t_{p(B+1)}$ and $M_{p(B+1)}$ are the mid-line location, thickness and distortional moment for
232 $(B+1)$ th diaphragm, respectively.

233 Obviously, from Eqs.(14)~(17), both the angle $\chi(z)$ and function $W(z)$ are related to moments
234 M_j and M_{pi} . Since the moment M_j has been given in Eq.(10), the solutions rest in M_{pi} .

235 4.2. Derivation of M_{pi}

236 Based on the compatibility condition, compatibility equation is given by ($T=1,2,\dots,n$)

$$237 \quad \frac{\sum_{i=1}^n {}^T_1\eta_i(z_{pT})M_{pi} + \sum_{j=1}^m {}^T_1\varepsilon_{13}(z_{pT}, z_j)M_j}{2\lambda_1\lambda_2 EI_R A_{13}(0,0)} + \frac{M_{pT} [2\lambda_1\lambda_2 - \varphi_4^{(2)}(t_{pT}/2)]}{2\lambda_1\lambda_2 EI_R t_{pT}} = -\frac{M_{pT}}{Gbht_{pT}} \quad (18)$$

238 where

$$239 \quad {}^T_1\eta_i(z_{pT}) = \frac{2}{t_{pi}} \left[\xi_{24}^{01} \left(l - z_{pi}, \frac{t_{pi}}{2} \right) A_{13}^{31}(z_{pT}, l) + \xi_{31}^{00} \left(l - z_{pi}, \frac{t_{pi}}{2} \right) A_{31}^{32}(z_{pT}, l) \right],$$

$$- H \left(T - \frac{1}{2} - i \right) \frac{2A_{13}(0,0)}{t_{pi}} \xi_{31}^{02} \left(z_{pT} - z_{pi}, \frac{t_{pi}}{2} \right)$$

$$240 \quad {}^T_1\varepsilon_{13}(z_{pT}, z_j) = \Gamma_{13}(z_{pT}, z_j) - H \left(k_T + \frac{1}{2} - j \right) \varphi_4^{(3)}(z_{pT} - z_j) A_{13}(0,0),$$

241 k_T is the number of eccentric loads before the T th diaphragm.

242 Correspondingly, the matrix equation system for Eq.(18) is

$$243 \quad \boldsymbol{\eta} \cdot \mathbf{M}_p + \boldsymbol{\varepsilon} = \mathbf{0} \quad (19)$$

244 where

$$245 \quad \boldsymbol{\eta} = \begin{bmatrix} R_{11} & {}^T_1\eta_2(z_{p1}) & {}^T_1\eta_n(z_{p1}) \\ {}^T_1\eta_1(z_{p2}) & R_{22} & \dots \\ \dots & \dots & \dots \\ {}^T_1\eta_1(z_{pn}) & {}^T_1\eta_2(z_{pn}) & R_{nn} \end{bmatrix}, \mathbf{M}_p = \{M_{p1}, M_{p2}, \dots, M_{pn}\}^T,$$

$$246 \quad \boldsymbol{\varepsilon} = \left\{ \sum_{j=1}^m {}^T_1\varepsilon_{13}(z_{p1}, z_j)M_j, \sum_{j=1}^m {}^T_1\varepsilon_{13}(z_{p2}, z_j)M_j, \dots, \sum_{j=1}^m {}^T_1\varepsilon_{13}(z_{pn}, z_j)M_j \right\}^T,$$

247 and the diagonal element in the matrix $\boldsymbol{\eta}$ is

$$248 \quad R_{ii} = {}^T_1\eta_i(z_{pi}) - \frac{A_{13}(0,0)}{t_{pi}} \left[\varphi_4^{(2)} \left(\frac{t_{pi}}{2} \right) - 2\lambda_1\lambda_2 \left(1 + \frac{EI_R}{Gbht} \right) \right].$$

249 Then the moment M_{pi} is obtained based on the Cramer rule, given by

$$250 \quad M_{pi} = -\sum_{j=1}^m Q_{ij} M_j \quad (20)$$

251 where $Q_{ij}=|\eta_i|/|\eta|$; the ‘ $|\eta|$ ’ indicates the determinant of the matrix η ; For the matrix η_i , all columns
 252 keep the same with the η except for the i th column $[\mathop{1}\limits_T\varepsilon_{13}(z_{p1}, z_j), \mathop{1}\limits_T\varepsilon_{13}(z_{p2}, z_j), \dots, \mathop{1}\limits_T\varepsilon_{13}(z_{pn}, z_j)]^T$.

253 4.3. Simplification for $\chi(z)$ and $W(z)$

254 Substitute Eq.(20) into Eq.(14), and the angle $\chi(z)$ changes into

$$255 \quad \chi(z) = \frac{\sum_{i=1}^n \sum_{j=1}^m \left(\frac{\mathop{1}\limits_D\varepsilon_{13}(z, z_j)}{n} - \mathop{1}\limits_B\eta_i(z)Q_{ij} \right) M_j}{2\lambda_1\lambda_2 EI_R A_{13}(0,0)} \quad (21)$$

256 where m and n are the total numbers of distortional loads and diaphragms, respectively.

257 The number of calculation steps in Eq.(21) is $m \times n$, which is time-consuming for girders with
 258 many diaphragms under lots of loads. So a matrix equation system is established, given by

$$259 \quad \boldsymbol{\eta} \cdot \mathbf{x} = \boldsymbol{\gamma} \quad (22)$$

260 where the matrix $\boldsymbol{\eta}$ is referred to Eq.(19); the matrices \mathbf{x} and $\boldsymbol{\gamma}$ are

$$261 \quad \mathbf{x} = \begin{Bmatrix} x_{11} & x_{12} & \dots & x_{1n} \\ x_{21} & x_{22} & \dots & x_{2n} \\ \dots & \dots & \dots & \dots \\ x_{n1} & x_{n2} & \dots & x_{nn} \end{Bmatrix}; \quad \boldsymbol{\gamma} = \begin{Bmatrix} \gamma_{11} & \gamma_{12} & \dots & \gamma_{1n} \\ \gamma_{21} & \gamma_{22} & \dots & \gamma_{2n} \\ \dots & \dots & \dots & \dots \\ \gamma_{n1} & \gamma_{n2} & \dots & \gamma_{nn} \end{Bmatrix},$$

$$262 \quad \text{where the element } \gamma_{gk} = \begin{cases} \sum_{j=1}^m \left[\mathop{1}\limits_D\varepsilon_{13}(z, z_j) \mathop{1}\limits_T\eta_k(z_{pg}) / n - \mathop{1}\limits_B\eta_k(z) \mathop{1}\limits_T\varepsilon_{13}(z_{pg}, z_j) \right] M_j & (g \neq k) \\ \sum_{j=1}^m \left[\mathop{1}\limits_D\varepsilon_{13}(z, z_j) R_{gg} / n - \mathop{1}\limits_B\eta_k(z) \mathop{1}\limits_T\varepsilon_{13}(z_{pg}, z_j) \right] M_j & (g = k) \end{cases}$$

263 In this way, the numerator of the angle $\chi(z)$ in Eq.(21) is transferred to the summation of
 264 diagonal elements in matrix \mathbf{x} . And the angle is expressed as

$$265 \quad \chi(z) = \frac{1}{2\lambda_1\lambda_2 EI_R A_{13}(0,0)} \sum_{i=1}^n x_{ii} \quad (23)$$

266 Similar to the solution $\chi(z)$ in Eq.(23), the function $W(z)$ is given by

$$267 \quad W(z) = \frac{1}{2\lambda_1\lambda_2 EI_r A_{13}(0,0)} \sum_{i=1}^n x_{ii} \quad (24)$$

$$268 \quad \text{where the element } \gamma_{gk} = \begin{cases} \sum_{j=1}^m \left[\mathop{2}\limits_D\varepsilon_{13}(z, z_j) \mathop{1}\limits_T\eta_k(z_{pg}) / n - \mathop{2}\limits_B\eta_k(z) \mathop{1}\limits_T\varepsilon_{13}(z_{pg}, z_j) \right] M_j & (g \neq k) \\ \sum_{j=1}^m \left[\mathop{2}\limits_D\varepsilon_{13}(z, z_j) R_{gg} / n - \mathop{2}\limits_B\eta_k(z) \mathop{1}\limits_T\varepsilon_{13}(z_{pg}, z_j) \right] M_j & (g = k) \end{cases}.$$

269 Taking the node N as an example, the distortional warping displacement w_N , stress σ_N and
 270 shear stress τ_N can be obtained [33], given by

$$271 \quad w_{dN}(z) = -\frac{bhW(z)}{4(\beta_d + 1)}, \quad \sigma_{dN}(z) = -\frac{EbW^{(1)}(z)}{4(\beta_d + 1)}, \quad \tau_{dN}(z) = \frac{Eb(h-b)W^{(2)}(z)}{96} \quad (25)$$

272 where β_d is the ratio of distortional warping stresses between the nodes J and N, $\beta_d = \frac{3bt_3 + ht_1}{3bt_3 + ht_2}$.

5. Verifications with FEA

In order to verify the accuracy of IPM, cantilever box girders with 2, 5 and 9 diaphragms are investigated under three diaphragm thicknesses by using FEA software package ANSYS. In the FEA model, Young's modulus $E=210\text{GPa}$, Poisson's ratio $\nu=0.3$, the span $l=1\text{m}$, width $b=0.1\text{m}$, height $h=0.2\text{m}$ and the flanges and webs thickness $t=0.01\text{m}$. Diaphragms are uniformly distributed along the span, with the thickness t_p being 0.005m, 0.01m and 0.02m, respectively.

Figs.5a, b and c give the mesh condition for cantilever girders with inner diaphragms using four-node element Shell63, where all DOFs are restrained on the fixed end. Convergence tests show that 1650 elements are appropriate for girders with two diaphragms, 1942 for those with five diaphragms and 2026 for those with nine diaphragms under the element size of 0.02m. Two concentrated distortional loads are applied at the cross sections $z_1=0.45l$ and $z_2=0.55l$, including two horizontal components P_h ($P_h=1.25\text{ kN}$) on flanges and two vertical ones P_v ($P_v=2.5\text{ kN}$) on webs, as shown in Fig.5d.

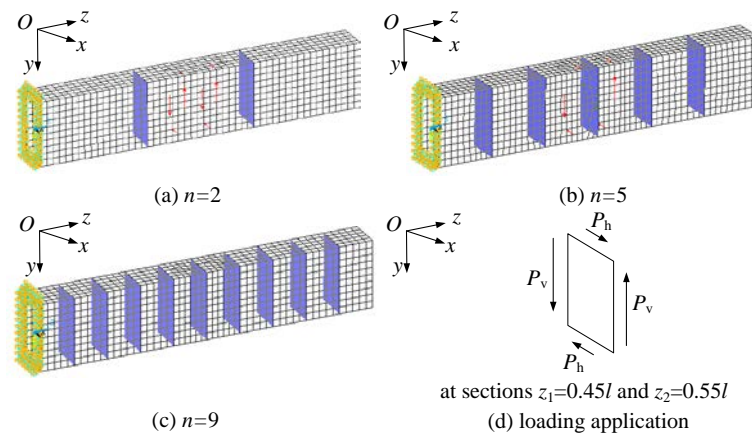


Fig.5 Meshing grid and loading application

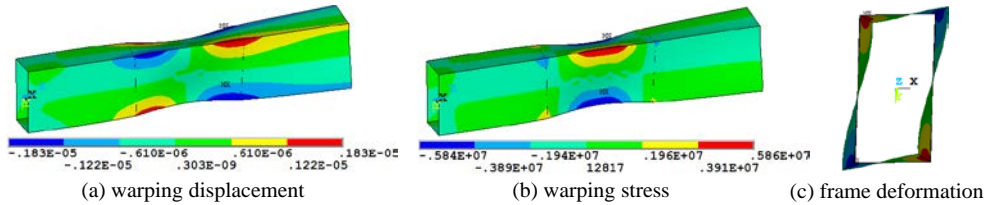


Fig.6 3D contours of cantilever box girder with 2 diaphragms under distortional loads (amp=3000)

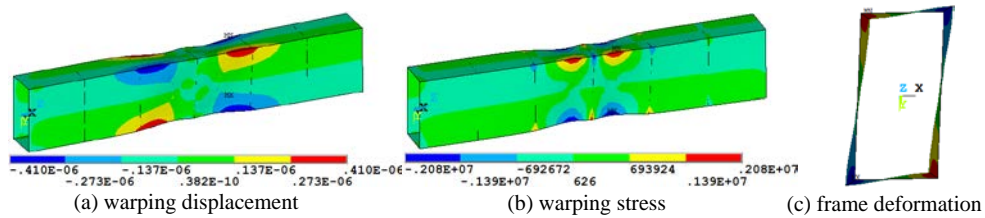
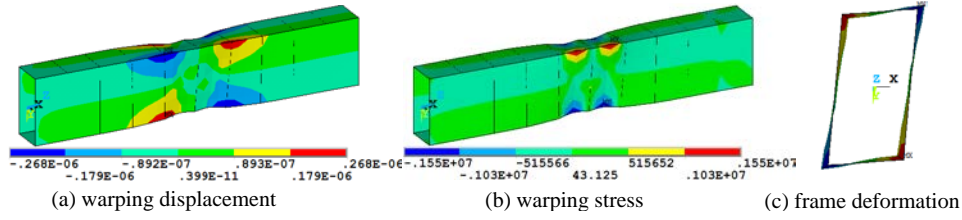


Fig.7 3D contours of cantilever box girder with 5 diaphragms under distortional loads (amp=10000)

Fig.6~Fig.8 give the 3D contours of warping displacements and stresses for cantilever box girders with 2,5 and 9 diaphragms, in which $t_p=0.01\text{m}$. The 'amp' indicates the amplified factor of deformations. It is seen that the largest warping displacement and stress both occur at the junctions between webs and flanges at the loading sections. With the increment of the diaphragm number, the largest warping stress reduces from 5.86Mpa to 1.55Mpa and displacement from 1.83 μm to 0.268 μm , and the frame deformation on the free end obviously become small.



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Fig.8 3D contours of cantilever box girder with 9 diaphragms under distortional loads (amp=20000)

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Fig.9~Fig.11 give the comparison results between IPM and FEA for the distortional angle, warping displacement and stresses of cantilever box girders with 2,5 and 9 diaphragms, respectively. Each subplot includes three groups of curves and dots, divided by three thicknesses $t_p/t=0.5, 1$ and 2 . The distortional angle in FEA model is calculated by the transversal displacements at nodes J, N and M (see Fig.2b).

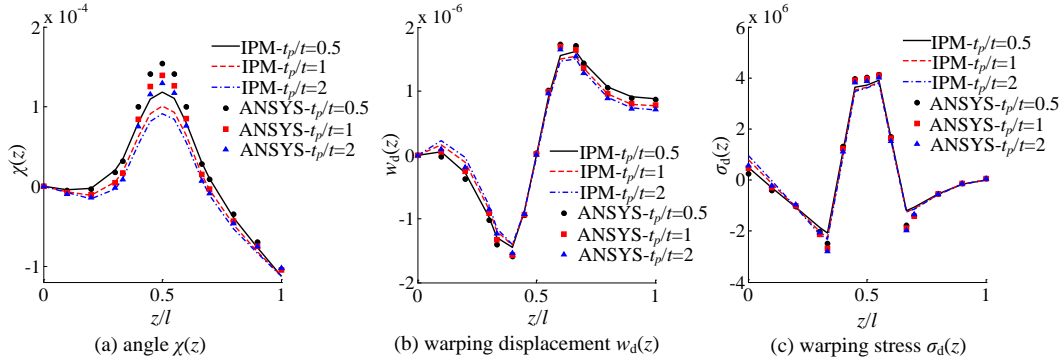
305

$$\chi(z) = \frac{UX_N - UX_M}{h} + \frac{UY_N - UY_J}{b} \quad (26)$$

306

307

where UX_N and UX_M are x -axial displacements at nodes N and M, respectively; UY_J and UY_N are y -axial displacements at nodes J and N, respectively.

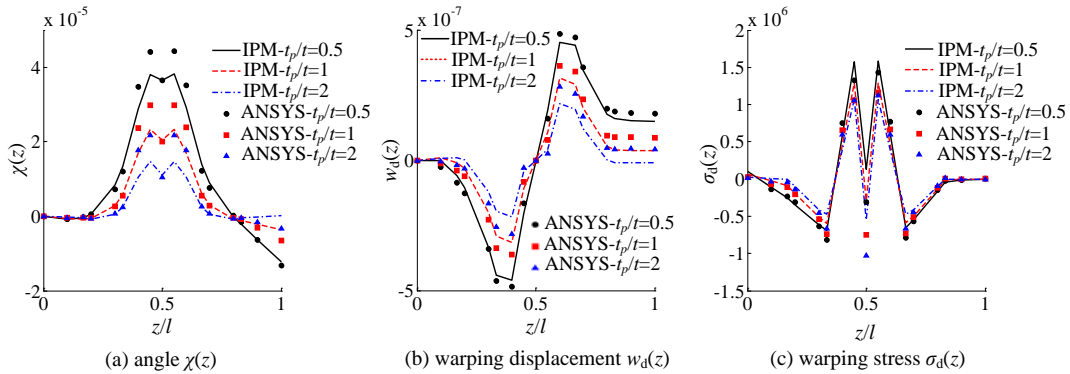


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Fig.9 Comparisons of distortional angle, warping displacements and stresses between IPM and FEA for cantilever girders with two diaphragms under three diaphragm thicknesses

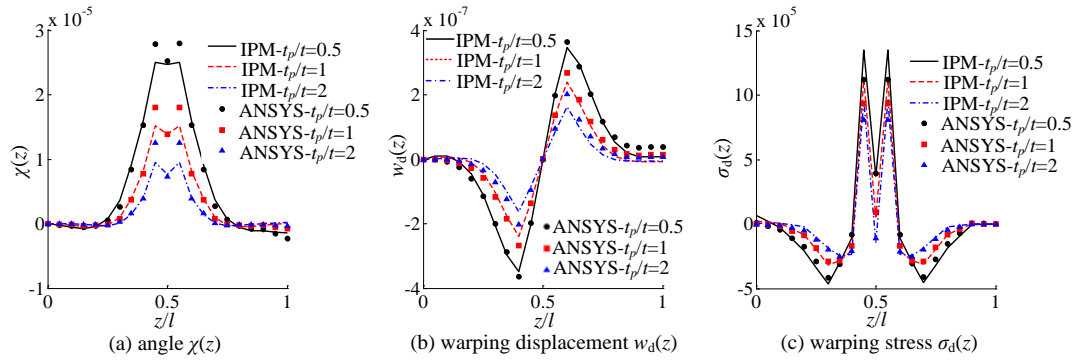


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Fig.10 Comparisons of distortional angle, warping displacements and stresses between IPM and FEA for cantilever girders with five diaphragms under three diaphragm thicknesses



314

315 Fig.11 Comparisons of distortional angle, warping displacements and stresses between IPM and FEA for cantilever
316 girders with nine diaphragms under three diaphragm thicknesses

317 Some findings can be drawn from Fig.9~Fig.11 as follows:

318 (1) Good agreements between IPM and FEA are evident for the distortional angle, warping
319 displacement and stress of cantilever box girders with inner diaphragms, which well verifies the
320 two aforementioned assumptions.

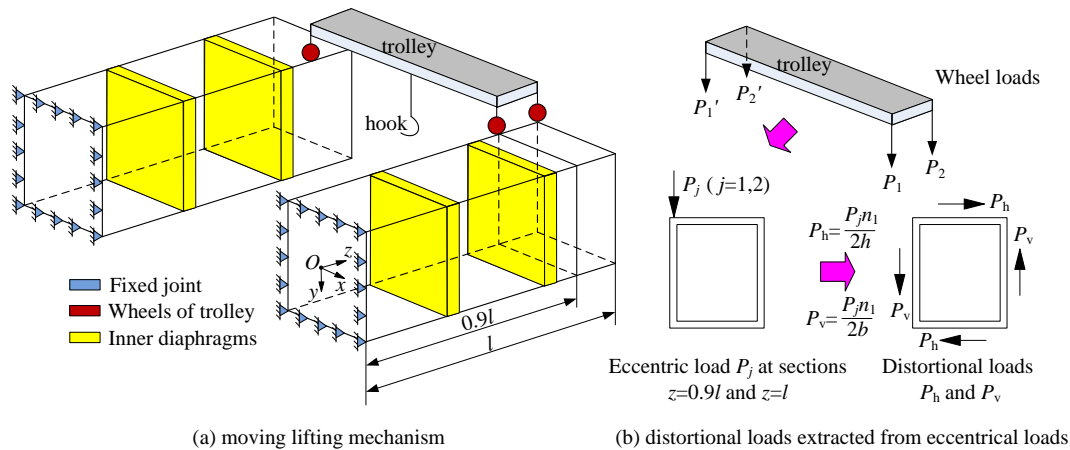
321 (2) The diaphragm thickness cannot be ignored, since the differences between girders with
322 thin flexible diaphragms and thick solid ones become evident with the increment of the diaphragm
323 number.

324 (3) Compared the girders strengthened by 2 diaphragms with those by 5 or 9 ones, it's worth
325 being noted that the mid diaphragm effectively restrains the transversal deformation of the cross
326 section at midspan.

327 (4) The largest error of distortional angles between IPM and FEA occurs at loading sections,
328 where the FEA result is 20% larger than the IPM one for girders with two diaphragms (Fig.9a).
329 However, this error reduces to 13.9% for girders with five diaphragms (Fig.10a) and 10.9% for
330 those with nine diaphragms (Fig.11a). Since there is no diaphragms or stiffeners at the loading
331 sections $z_1=0.45l$ and $z_2=0.55l$, the error between IPM and FEA can be attributed to the local
332 stress concentration. So the distortional angle obtained from IPM is susceptible to the influence of
333 stress concentration, and it is necessary to install more diaphragms at the loading sections.

334

6. Parametric study



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Fig.12 Lifting mechanism and the eccentric wheel loads

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338 As shown in Fig.12a, a lifting mechanism model, including two girders and one trolley, is
339 applied to investigate the effect of the diaphragm number and thickness on the distortion of
cantilever girders. For simplicity, the measurements are set as $t_1=t_2=t_3=t$, $t/b=0.1$ and $b/l=0.1$.

340 Diaphragms are distributed uniformly in the span. As shown in Fig.12b, eccentric loads P_j and P_j'
 341 ($j=1, 2$) on trolley wheels are located at the cross sections $z=0.9l$ and $z=l$, and only the distortional
 342 deformations and stresses are studied in this section.

343 Based on the IPM, four quantities - distortional angle, warping displacement and stress, shear
 344 stress are analyzed with respect to the diaphragm number and thickness, the ratio of height to span
 345 of the girder, the hook's location and the trolley wheels' position. Specifically, the effects of the
 346 diaphragm number and thickness, the ratio of height to span of the girder on four distortional
 347 quantities are considered in *Case I*, followed by the hook's location in *Case II* and the wheels'
 348 positions in *Case III*.

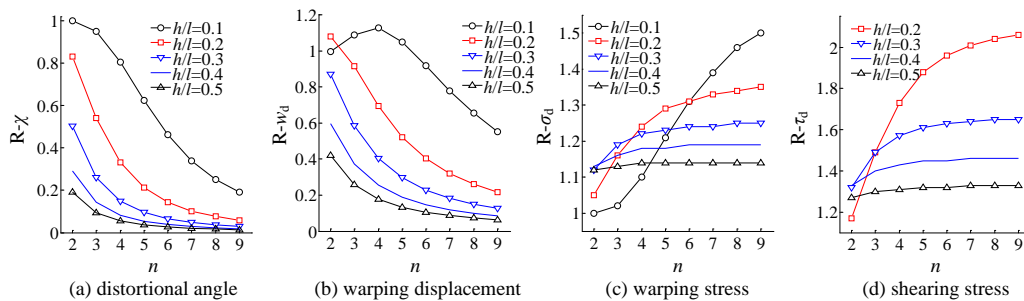
349 6.1. Case I

350 Taking the node N (see Fig.2b) of the cross section $z=0.95l$ as an example, relationships
 351 between the four quantities and the diaphragm number n are summarized in Fig.13 varying with
 352 the ratio h/l of height to span of the girder, where $t_p=t$ and $P_1=P_2$. The 'R- χ ', 'R- w_d ', 'R- σ_d ', 'R- τ_d '
 353 represent the non-dimensional values of distortional angle, warping displacement and stress, shear
 354 stress of cantilever girders with inner diaphragms over those without diaphragms, respectively.

355 Some findings can be drawn from Fig.13 as follows

356 (1) In Fig.13a, the distortional angle reduces exponentially with the increment of the
 357 diaphragm number. The descending tendency is initially remarkable and then slows down when
 358 $n>5$, especially for girders with smaller ratio h/l . The warping displacement has the similar
 359 variability except for the girder with $h/l=0.1$, where its apex occurs at $n=4$, as shown in Fig.13b.

360 (2) Both the non-dimensional warping stress and shear stress are larger than 1 and increase
 361 exponentially with the diaphragm number. The ascending tendency is initially remarkable and
 362 then slow down when $n>4$, especially for girders with smaller ratio h/l , as shown in Fig.13c and d.

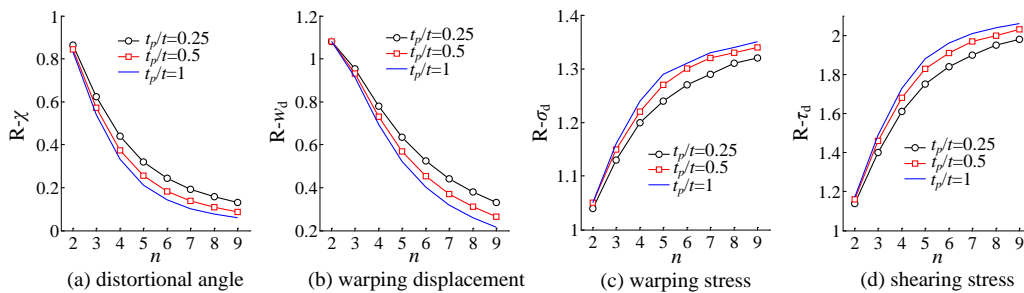


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Fig.13 Relationships between four distortional quantities and the diaphragm number n varying with the ratio of height to span h/l



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Fig.14 Relationships between four distortional quantities and the diaphragm number n varying with the thickness ratios t_p/t

Four quantities are also analyzed in Fig.14 varying with the ratio t_p/t of thicknesses between

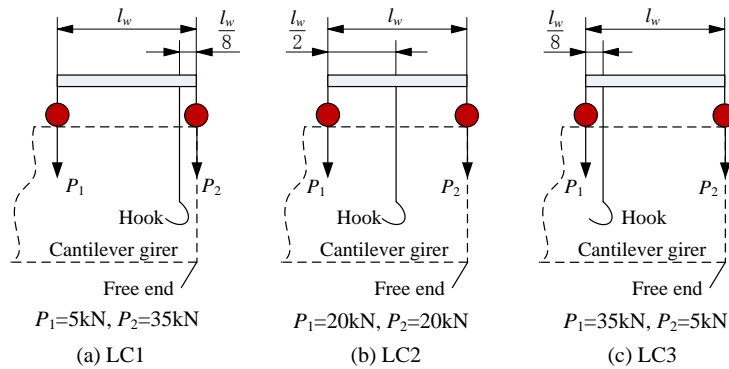
370 diaphragms and the girder, where $h/l=0.2$ and $P_1 = P_2$.

371 Some findings can be drawn from Fig.14 as follows

372 (1) In Fig.14a and b, the distortional angle and warping displacement reduce exponentially
 373 with the increment of the diaphragm number. The descending tendency is initially remarkable and
 374 then slow down when $n>5$. While in Fig.14c and d, the warping stress and shear stress increase
 375 exponentially and then slow down for larger diaphragm numbers.

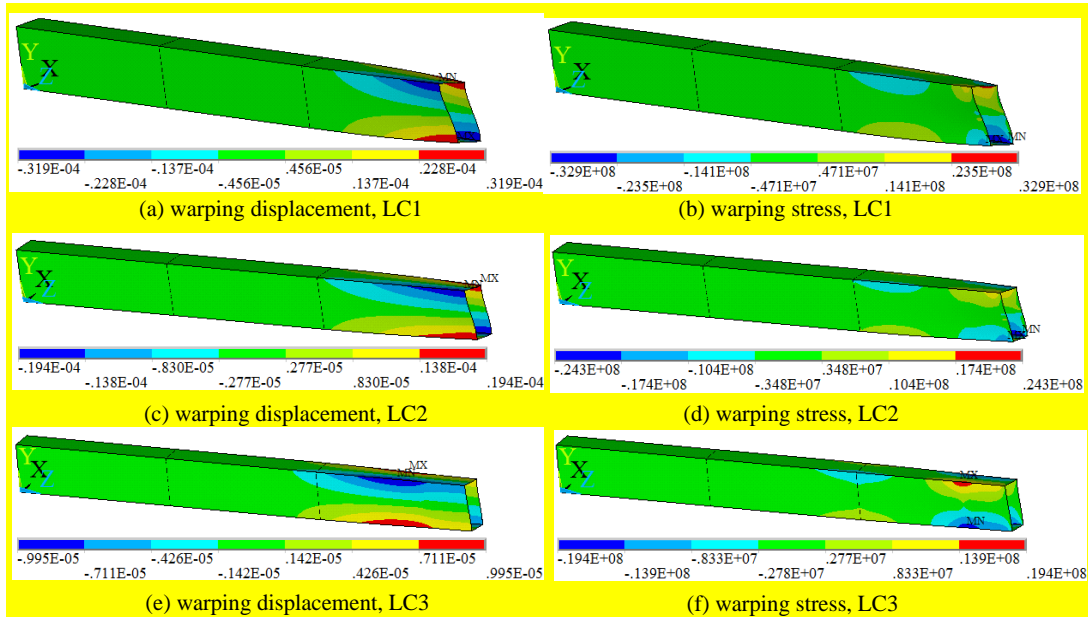
376 (2) As aforementioned in Section ‘Verifications with FEA’, the effect of the diaphragm
 377 thickness on four quantities increases with the diaphragm number. So the diaphragm thickness
 378 cannot be ignored for the distortion of cantilever girders with diaphragms, especially when $n>3$.

379 **6.2. Case II**

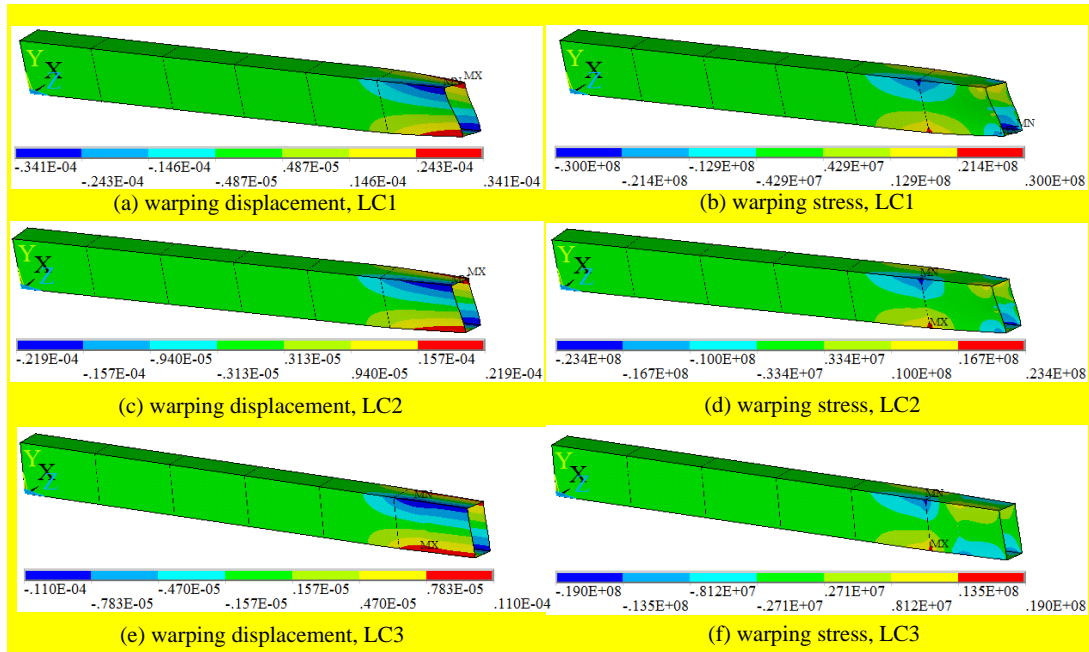


380
381 Fig.15 Distribution of eccentric loads caused by the hook's location

382 In this section, three loading cases LC1~LC3 in Fig.15 are analyzed, where the distribution
 383 of eccentric loads caused by the hook's location is fully considered. The location of loads P_1 and
 384 P_2 is referred to *Case I*. The distance between two wheels is l_w , and $l_w=0.1l$. The total hook's
 385 force is 40kN. In LC1, the hook is located at one eighth of l_w away from the right wheel, and
 386 $P_1=5kN$ and $P_2=35kN$. In LC2, the hook is located symmetrically, and $P_1=P_2=20kN$. In LC3, the
 387 hook is located at one eighth of l_w away from the left wheel, and $P_1=35kN$ and $P_2=5kN$.



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389 Fig.16 3D contours of warping displacements and stresses for cantilever girders with two diaphragms
 390 under LC1~LC3 (amp=100)

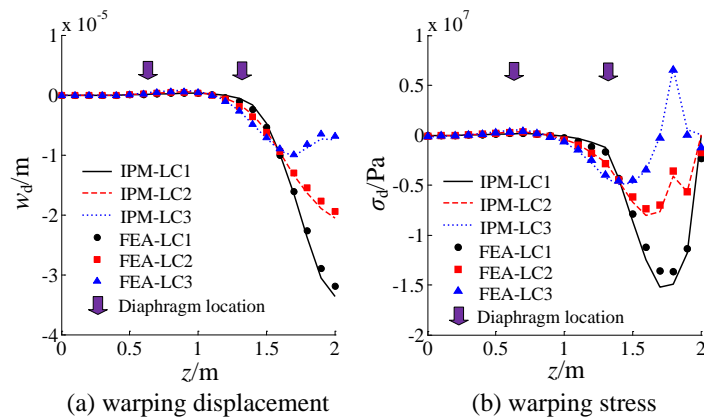


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Fig.17 3D contours of warping displacements and stresses for cantilever girders with five diaphragms under LC1~LC3 (amp=100)

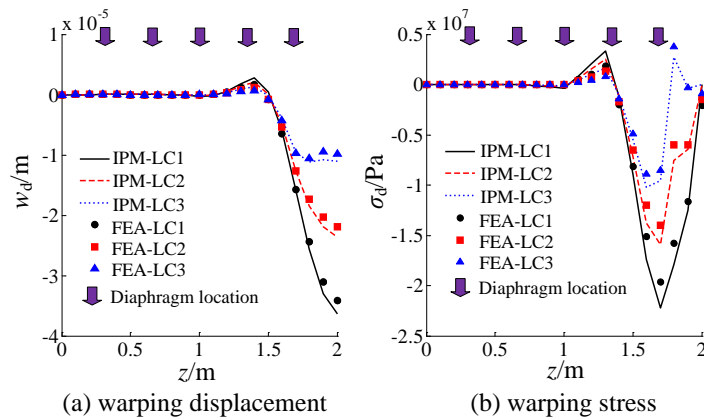


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Fig.18 Distribution of (a) warping displacement and (b) warping stress of the cantilever girder with two diaphragms under LC1~LC3



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Fig.19 Distribution of (a) warping displacement and (b) warping stress of the cantilever girder with five diaphragms under LC1~LC3

400

401

Fig.16~Fig.17 give the 3D contours of distortional warping displacements and stresses for cantilever box girders with 2 and 5 diaphragms under LC1~LC3, respectively. The 'amp' indicates

402 the amplified factor of deformations. In FEA model, Young's modulus $E=2.1\times 10^{11}\text{Pa}$, Poisson's
403 ratio $\nu=0.3$, the span $l=2\text{m}$, the width $b=0.1\text{m}$, the height $h=0.2\text{m}$ and the flanges and webs
404 thicknesses $t_1=t_2=t_3=0.01\text{m}$. Diaphragms are distributed uniformly along the span with
405 $t_d=0.005\text{m}$.

406 Comparison results between FEA and IPM are shown in Fig.18 and Fig.19 for warping
407 displacements and stresses for cantilever girders with 2 and 5 diaphragms under LC1~LC3.

408 Some findings can be drawn from Fig.18 and Fig.19 as follows

409 (1) The IPM results show good agreements with the FEA ones for the distortional warping
410 stresses and displacements. Besides, the warping stresses and displacements in LC2 are right the
411 average of those in LC1 and LC3 due to the linear superposition.

412 (2) The distribution of loads P_1 and P_2 will influence the position and value of maximum
413 warping displacement and stress. For girders with 2 diaphragms, when the hook moves from the
414 right (LC1) to left (LC3), the maximum warping displacement reduces from $33.7\mu\text{m}$ to $10.2\mu\text{m}$
415 and the corresponding position changes from the free end to the section $z=1.7\text{m}$; meanwhile, the
416 maximum warping compressive stress reduces from 15.2Mpa to 4.93Mpa and the position from
417 the section $z=1.7\text{m}$ to $z=1.4\text{m}$. While for girders with 5 diaphragms, the maximum displacement
418 reduces from $36.3\mu\text{m}$ to $11.2\mu\text{m}$ and the position changes from the free end to the section $z=1.8\text{m}$;
419 meanwhile, the maximum warping compressive stress reduces from 22.2Mpa to 10.2Mpa and the
420 position from the section $z=1.7\text{m}$ to $z=1.6\text{m}$.

421 (3) Both the maximum warping displacement and compressive stress in LC3 are the smallest
422 among all LCs. However, the maximum tensile stress in LC3 is 36% larger than the compressive
423 one for girders with 2 diaphragms, which may result in the crack propagation when there is crack
424 in the tensile field. It will be effective to reduce the tensile stress by installing more diaphragms.
425 As shown in Fig.19b, the maximum tensile stress get reduced to 2.74Mpa for girders with 5
426 diaphragms in LC3, taking only 40.96% of those for girders with 2 diaphragms.

427 So the warping displacements, the compressive and tensile stresses should be all taken into
428 account when choosing the reasonable hook's location for cantilever girders with diaphragms.

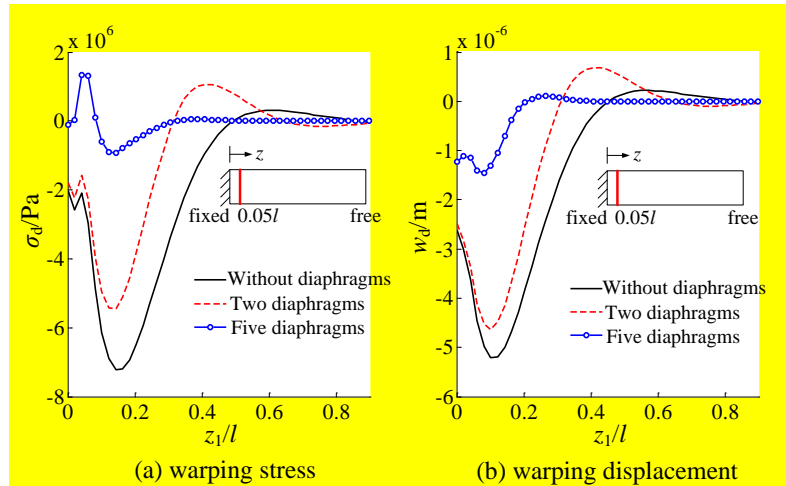
429 6.3. Case III

430 The distortional warping stresses and displacements at node N for the sections $z=0.05l$, $0.5l$
431 and $0.95l$ are analyzed with the trolley moving from the fixed end to the free one for cantilever
432 girders with 2 and 5 diaphragms in LC2, where the measurements for both the section and
433 diaphragms are referred to Case II. The influence lines for warping stresses and displacements are
434 analyzed in Fig.20 to Fig. 22 in terms of the sections $z=0.05l$, $0.5l$ and $0.95l$.

435 Fig.20 shows the influence lines for warping stresses and displacements at the section $z=0.05l$
436 varying with the position z_1 of the left wheel for cantilever girders with and without diaphragms in
437 LC2. It is seen that the minimum values occur at $z_1=0.15l$ for warping stresses (Fig.20a) and
438 $z_1=0.1l$ for the displacements (Fig. 20b). Compared with the girder without diaphragms, the
439 minimum warping stress gets reduced by 24.3% for girders with 2 diaphragms and 87.3% for
440 girders with 5 diaphragms, while for warping displacements, the percentages are 10.7% and
441 72.1%. Besides, all curves converge to zero after $z_1=0.6l$.

442 Fig.21 gives the case of the cross section $z=0.5l$ for the warping stresses and displacements in
443 LC2. It shows that the warping stress is approximately symmetrical to $z_1=0.45l$ in Fig.21a. The
444 maximum stress occurs at around $z_1=0.4l$ and $z_1=0.5l$ for girders without diaphragms and with 2
445 diaphragms. While for the warping displacement in Fig.21b, it shows anti-symmetry to $z_1=0.45l$.

446 Both the warping stresses and displacements are largely restrained by more diaphragms.

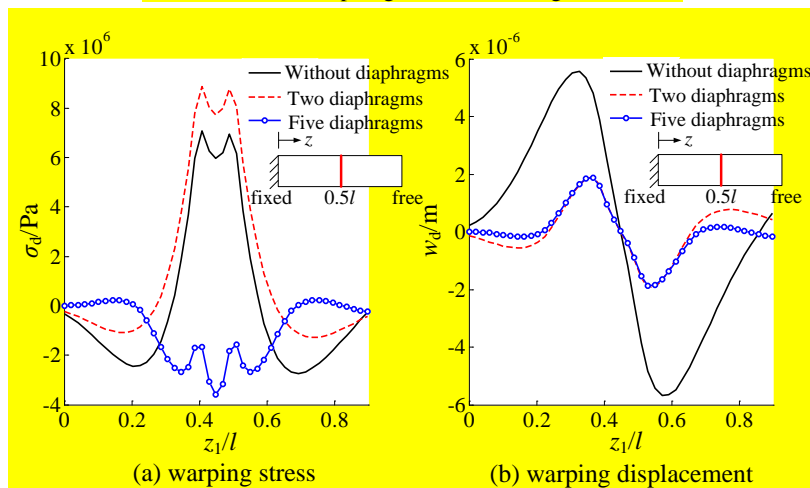


447

448 Fig.20 Influence lines of warping stresses and displacements of the cross section $z=0.05l$ for cantilever girders

449

without and with diaphragms under moving wheel loads

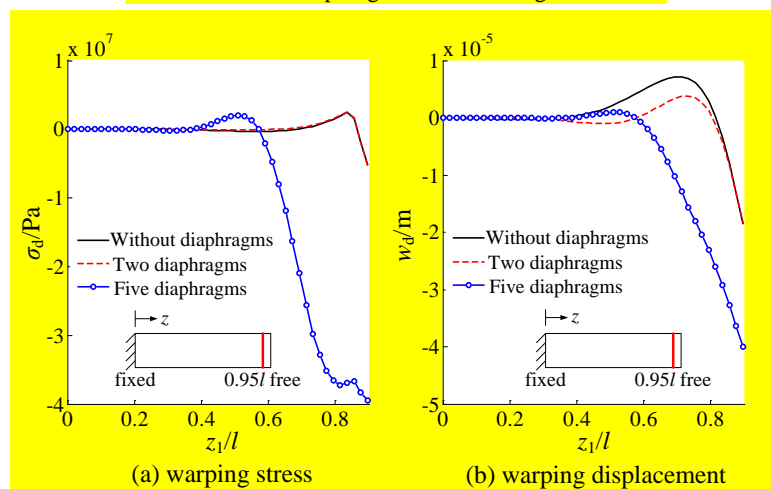


450

451 Fig.21 Influence lines of warping stresses and displacements of the cross section $z=0.5l$ for cantilever girders

452

without and with diaphragms under moving wheel loads



453

454 Fig.22 Influence lines of warping stresses and displacements of the cross section $z=0.95l$ for cantilever girders

455

without and with diaphragms under moving wheel loads

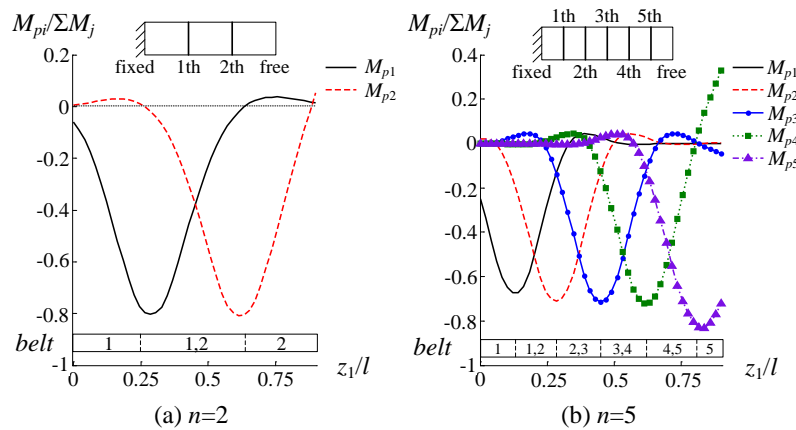
456

Fig.22 shows the influence lines of the cross section $z=0.95l$ for the warping displacements

457 and stresses in LC2. For the warping stresses in Fig.22a, it shows a big drop after the critical
 458 position around $z_1=0.3l$ for girders with 5 diaphragms and $z_1=0.6l$ for those without diaphragms
 459 and those with 2 diaphragms. While for the warping displacements in Fig.22b, the similar big drop
 460 is shown after $z_1=0.58l$ for girders with 2 diaphragms and $z_1=0.35l$ for those without diaphragms
 461 and those with 5 diaphragms. Besides, compared with those with 2 diaphragms, girders with 5
 462 diaphragms have a larger increment for both displacements and stresses at the free end.

463 Based on the analysis, both the loading position and the cross section being concerned should
 464 be taken into account when choosing the proper diaphragm number for cantilever girders.

465 Also, as aforementioned in Section ‘IPM solution’, the moment M_{pi} is introduced to indicate
 466 the interactions between the girder and diaphragms. M_{pi} is believed to be the key point in solving
 467 the distortion of cantilever girders with inner flexible diaphragms. So it is necessary to examine
 468 the variability of the moment M_{pi} ($i=1,2,\dots,n$) under moving wheel loads.



469 (a) $n=2$ (b) $n=5$
 470 Fig.23 Distortional moments M_{pi} of diaphragms for cantilever girders with (a) two and (b) five diaphragms

471 Fig.23 shows the distortional moments M_{pi} ($i=1,2,\dots,n$) of diaphragms for cantilever girders
 472 with 2 and 5 diaphragms, where M_j ($j=1,2$) are the external moments produced by distortional
 473 loads, and $M_1=M_2=500\text{Nm}$ and $\Sigma M_j=1000\text{Nm}$ in LC2. The range for the negative moment M_{pi} is
 474 defined as ‘effective interval’ (EI) for diaphragms, since only the M_{pi} , in the direction opposite to
 475 M_j , will resist the warping deformation and stresses of the cross section.

476 It is seen from Fig.23a that the EIs for both M_{p1} and M_{p2} occupy approximately 70 percent of
 477 the span for cantilever girders with 2 diaphragms. While the occupations for all M_{pi} s reduce to less
 478 than 50 percent for girders with 5 diaphragms in Fig.23b. Besides, several segments are divided in
 479 the bottom belt based on EIs, and the numbers in segments indicate the diaphragms with negative
 480 M_{pi} . This means: when the trolley moves from the left to right, the 1th diaphragm is the first to
 481 resist distortional deformations, followed by both diaphragms in the middle and the 2th diaphragm
 482 at last for cantilever girders with 2 diaphragms. The similar process is performed for girders with
 483 5 diaphragms in the order of the 1th, 1th and 2th, 2th and 3th, 3th and 4th, 4th and 5th, 5th
 484 diaphragms. Besides, considering the linearity between the moment M_{pi} and the shear strain γ_{pi} ,
 485 Fig.23 also shows the variability of the shear strain γ_{pi} of diaphragms under moving wheel loads.

486 7. Conclusions

487 The distortion of cantilever girders with inner flexible diaphragms subjected to concentrated
 488 eccentric loads is investigated using initial parameter method, in which the in-plane shear strain of
 489 diaphragms is considered. Based on the compatibility condition between the girder and
 490 diaphragms, solutions for distortional warping displacements and stresses are both obtained. The

491 main conclusions can be drawn as follows

492 (1) Compared with FEA results, the IPM has a high accuracy in calculating the distortional
493 angle, warping displacements and stresses for cantilever girders with inner flexible diaphragms.
494 However, the distortional angle obtained from the IPM is susceptible to the influence of stress
495 concentration, and it is necessary to install more diaphragms at the loading sections.

496 (2) A series of parametric studies are performed to examine the effects of the diaphragm
497 number and thickness, the ratio of height to span of the girder, the hook's location and the wheels'
498 positions on the distortion of cantilever girders with inner diaphragms.

499 In Case I, four quantities - distortional angle, warping displacement and stress, shear stress all
500 vary exponentially along with the diaphragm number under various ratios h/l and t_p/t . The effect
501 of the diaphragm thickness on four quantities increases with the diaphragm number and cannot be
502 ignored when the diaphragm number exceeds 3.

503 In Case II, the distribution of eccentric loads influences the positions and values of maximum
504 warping displacement and stress. The maximum compressive stress in LC3 is the smallest among
505 all LCs, but the tensile stress is the largest, which may result in the crack propagation when there
506 is a crack in the tensile field. It would be effective to lower the tensile stress by installing more
507 diaphragms.

508 In Case III, a series of influence lines of distortional warping stresses and displacements are
509 obtained at node N for the cross sections $z=0.05l, 0.5l$ and $0.95l$ for cantilever girders with 2 and 5
510 diaphragms under moving wheel loads. The influence lines of displacements and stresses are
511 related to the number of diaphragms and the position of cross section being analyzed. Results
512 show that both the loading position and the cross section being concerned should be taken into
513 account when choosing the proper diaphragm number for cantilever girders.

514 Based on the initial parameter method, it is possible to optimize the warping displacements
515 and stresses of cantilever girders considering the position and thickness of diaphragms. The future
516 work will be extensively researched for (1) the optimization of warping displacement and stress,
517 (2) the distortion of cantilever girders with perforated diaphragms.

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521 Appendix A

522 The relationships between $\varphi_i(z)$ ($i=1,2,3,4$) and their differentiations are

$$523 \quad \varphi_1^{(1)} = \lambda_1\varphi_4 + \lambda_2\varphi_2, \quad \varphi_2^{(1)} = \lambda_1\varphi_3 - \lambda_2\varphi_1, \quad \varphi_3^{(1)} = \lambda_1\varphi_2 - \lambda_2\varphi_4, \quad \varphi_4^{(1)} = \lambda_1\varphi_1 + \lambda_2\varphi_3; \quad (\text{A.1})$$

$$524 \quad \varphi_1^{(2)} = (\lambda_1^2 - \lambda_2^2)\varphi_1 + 2\lambda_1\lambda_2\varphi_3, \quad \varphi_2^{(2)} = (\lambda_1^2 - \lambda_2^2)\varphi_2 - 2\lambda_1\lambda_2\varphi_4,$$

$$525 \quad \varphi_3^{(2)} = (\lambda_1^2 - \lambda_2^2)\varphi_3 - 2\lambda_1\lambda_2\varphi_1, \quad \varphi_4^{(2)} = (\lambda_1^2 - \lambda_2^2)\varphi_4 + 2\lambda_1\lambda_2\varphi_2; \quad (\text{A.2})$$

$$526 \quad \varphi_1^{(3)} = (\lambda_1^3 - 3\lambda_1\lambda_2^2)\varphi_4 + (3\lambda_1^2\lambda_2 - \lambda_2^3)\varphi_2, \quad \varphi_2^{(3)} = (\lambda_1^3 - 3\lambda_1\lambda_2^2)\varphi_3 - (3\lambda_1^2\lambda_2 - \lambda_2^3)\varphi_1,$$

$$527 \quad \varphi_3^{(3)} = (\lambda_1^3 - 3\lambda_1\lambda_2^2)\varphi_2 - (3\lambda_1^2\lambda_2 - \lambda_2^3)\varphi_4, \quad \varphi_4^{(3)} = (\lambda_1^3 - 3\lambda_1\lambda_2^2)\varphi_1 + (3\lambda_1^2\lambda_2 - \lambda_2^3)\varphi_3. \quad (\text{A.3})$$

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