



# Article Which Offers Greater Techno-Economic Potential: Oil or Hydrogen Production from Light Oil Reservoirs?

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Abstract: The global emphasis on clean energy has increased interest in producing hydrogen from petroleum reservoirs through in situ combustion-based processes. While field practices have demonstrated the feasibility of co-producing hydrogen and oil, the question of which offers greater economic potential, oil, or hydrogen, remains central to ongoing discussions, especially as researchers explore ways to produce hydrogen exclusively from petroleum reservoirs. This study presents the first integrated techno-economic model comparing oil and hydrogen production under varying injection strategies, using CMG STARS for reservoir simulations and GoldSim for economic modeling. Key technical factors, including injection compositions, well configurations, reservoir heterogeneity, and formation damage (issues not addressed in previous studies), were analyzed for their impact on hydrogen yield and profitability. The results indicate that CO2-enriched injection strategies enhance hydrogen production but are economically constrained by the high costs of CO<sub>2</sub> procurement and recycling. In contrast, air injection, although less efficient in hydrogen yield, provides a more cost-effective alternative. Despite the technological promise of hydrogen, oil revenue remains the dominant economic driver, with hydrogen co-production facing significant economic challenges unless supported by policy incentives or advancements in gas lifting, separation, and storage technologies. This study highlights the economic trade-offs and strategic considerations crucial for integrating hydrogen production into conventional petroleum extraction, offering valuable insights for optimizing hydrogen co-production in the context of a sustainable energy transition. Additionally, while the present work focuses on oil reservoirs, future research should extend the approach to natural gas and gas condensate reservoirs, which may offer more favorable conditions for hydrogen generation.

**Keywords:** hydrogen production; light oil reservoirs; techno-economic assessment; oil and hydrogen co-production; sustainable energy transition

# 1. Introduction

The global transition to clean energy and the drive toward decarbonization has heightened the interest in hydrogen as a sustainable energy carrier, capable of supporting a wide range of applications, including industrial processes, transportation, and energy storage [1–4]. Hydrogen is recognized for its versatility and zero-emission potential when utilized as a fuel or in various chemical processes. However, conventional hydrogen production methods, such as steam methane reforming (SMR) and water electrolysis, face significant barriers in terms of cost and scalability, which impede their widespread



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Copyright: © 2025 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https://creativecommons.org/ licenses/by/4.0/). adoption [5,6]. With the growing demand for hydrogen, there is an urgent need to explore alternative production methods that can overcome these challenges and align global sustainability objectives.

In recent years, in situ hydrogen production has emerged as a potentially transformative solution, enabling hydrogen generation directly from hydrocarbon reservoirs [7–10]. This method takes advantage of the subsurface environment as a reactor for thermochemical hydrogen production, utilizing existing petroleum infrastructure to reduce capital expenditure and facilitating the transition to clean energy [8,11]. One promising approach within in situ hydrogen production is in situ combustion gasification (ISCG), wherein oxygen-rich gases are injected into light oil reservoirs to react with hydrocarbons, producing hydrogen alongside oil recovery [12,13]. Field reports from past enhanced oil recovery (EOR) projects have shown the potential for co-producing hydrogen and oil [14,15], providing a unique opportunity to meet both energy demands and decarbonization goals simultaneously.

Among the strategies for optimizing ISCG, air injection and  $CO_2$ -enriched injection have emerged as key methods for enhancing combustion efficiency and maximizing hydrogen yield [8,16,17]. Although these injection strategies show significant promise in enhancing hydrogen production, they are accompanied by uncertainties regarding their economic viability and performance under varying operational conditions. While substantial progress has been made in understanding the technical aspects of in situ hydrogen production, there remains a notable gap in the comprehensive assessment of the economic trade-offs involved, particularly in scenarios where oil revenue continues to dominate the economic framework.

This study aims to address this gap by conducting an integrated techno-economic evaluation of hydrogen and oil production strategies in light oil reservoirs. Using 2024 CMG STARS for detailed reservoir simulations and 2024 GoldSim for economic modeling, we systematically explore the impact of various injection strategies, well configurations, reservoir quality, and formation damage on both hydrogen yield and project economics. Unlike prior studies, this work evaluates the impact of CO<sub>2</sub> recycling costs and reservoir heterogeneity on economic viability. Furthermore, this study compares the economic implications of air injection and  $CO_2 + O_2$  injection strategies, focusing on their effect on hydrogen recovery, cost efficiency, and profitability. By examining the role of  $CO_2$  management in optimizing hydrogen production alongside oil recovery, this study offers critical insights into the economic feasibility of in situ hydrogen production from petroleum reservoirs. The results presented here aim to guide future research and policy development, offering a clearer understanding of the key factors that will influence the economic viability of in situ hydrogen recovery in the context of the ongoing energy transition.

#### 2. Method

#### 2.1. Reservoir Modeling

This study employs reservoir simulation to evaluate in situ hydrogen generation via combustion-driven gasification in light oil reservoirs, using CMG-STARS 2024. The modeling framework is systematically structured to define key parameters, including reservoir properties, fluid composition, reaction kinetics, injection strategies, and grid resolution. The objective is to establish a predictive approach for assessing hydrogen production potential and optimizing operational conditions in light oil reservoirs.

#### 2.1.1. Reservoir Model

The reservoir model utilized in this study is an adapted version of a previously established framework by [16,18]. A three-dimensional Cartesian grid was constructed, consisting of 9 grid blocks along the *x*-axis, 9 along the *y*-axis, and 4 layers in the *z*-direction,

with each grid block measuring 804.6 m  $\times$  804.6 m  $\times$  48.8 m (Figure 1). The model assumes homogeneous layering with a uniform porosity of 0.13, while permeability and thickness vary across layers, as specified in Table S1. This assumption of homogeneous layering and uniform porosity was adopted to isolate and better analyze the effects of gas injection and reaction kinetics on hydrogen generation without the added complexity of heterogeneous rock properties. Such simplification is commonly used in preliminary or comparative modeling studies [e.g., [16,18]], where the focus is on evaluating conceptual process performance rather than detailed reservoir heterogeneity.



**Figure 1.** Three-dimensional view of the reservoir simulation model with colors indicating the grid pay depth (m).

#### 2.1.2. Fluid Model

The simulation model includes a total of ten light hydrocarbons and two nonhydrocarbon components. The properties of these components are calculated using the Peng–Robinson equation of state (EOS), as implemented in the CMG-WinProp package. This method provides a precise representation of the petroleum fluid under study. The hydrocarbons considered in the model are methane, ethane, propane, butane, pentane, hexane, heptane, octane, decane, and undecane, while the non-hydrocarbon components are carbon dioxide and nitrogen. A comprehensive summary of the properties for all twelve fluid components is presented in Table S2.

Hydrogen is not included in the fluid model as an initial or equilibrium component. Instead, it is treated as a gaseous reaction product generated from in situ combustion and gasification reactions. Consequently, the model does not explicitly simulate hydrogen solubility in oil or aqueous phases. This assumption is consistent with prior studies [e.g., [10,16]], where the focus is on gas-phase transport and generation rates rather than detailed partitioning behavior across phases.

#### 2.1.3. Reaction Kinetics Model

Hydrogen production from light crude oil is driven by a series of intricate chemical reactions that take place across varying temperature ranges. Achieving an optimal balance between the number of reactions and components is crucial to ensuring the feasibility and reproducibility of the process while maintaining energy and mass balance. In this context, the reservoir conditions during the in situ combustion process, along with the characterization of fluid components (as outlined in the previous section), guided the selection of 21 reactions incorporated into the kinetic model. A summary of the kinetic parameters for each reaction is provided in Table S3.

#### 2.1.4. Injection Strategy

This study investigates the feasibility of hydrogen generation from light oil reservoirs using a simultaneous gas-mixing injection technique. To assess this approach, three distinct gas mixtures were tested: air (comprising N<sub>2</sub> and O<sub>2</sub>), a combination of CO<sub>2</sub> and O<sub>2</sub>, and a mixture of CH<sub>4</sub> and air. The inclusion of CH<sub>4</sub> + air was motivated by its potential to enhance hydrogen production through methane reforming and water–gas shift reactions at elevated temperatures, as later analyzed in Section 3.1.1. These gas mixtures were selected due to their demonstrated effectiveness in previous field applications and their alignment with global CO<sub>2</sub> reduction initiatives. The gases are injected at the simulated wellhead to analyze their behavior and effectiveness in promoting hydrogen production within the reservoir.

#### 2.1.5. Grid Size Selection Justification

To ensure the accuracy of modeling in situ hydrogen generation from light oil reservoirs through air injection, a grid sensitivity analysis was conducted across different grid configurations to determine the optimal resolution that balances computational efficiency and model accuracy (Table 1). The analysis involved five grid configurations:  $7 \times 7 \times 3$ ,  $9 \times 9 \times 4$ ,  $10 \times 10 \times 5$ ,  $12 \times 12 \times 6$ , and  $15 \times 15 \times 7$ , each evaluated over a five-year simulation period. The key metrics assessed included cumulative hydrogen and carbon dioxide production, along with temperature profiles near the combustion front.

Grid Configuration	d Number of Cumulative Hydrogen nfiguration Active Blocks Produced (kg)		Cumulative Carbon Dioxide Produced (m <sup>3</sup> )	Average Temperature at Combustion Front (°C)	
$7 \times 7 \times 3$	147	42,300.45	1850.22	695.5	
9 imes 9 imes 4	324	45,682.43	1925.75	698.2	
10  imes 10  imes 5	500	46,000	1930.5	700.1	
12  imes 12  imes 6	864	46,120.7	1935	701.4	
$15 \times 15 \times 7$	1575	46,200.9	1936.25	702.5	

Table 1. Summary of grid sensitivity analysis results.

Table 1 demonstrates that the  $7 \times 7 \times 3$  grid configuration yielded a cumulative hydrogen production of 42,300.45 kg and a CO<sub>2</sub> production of 1850.22 m<sup>3</sup>. The average temperature at the combustion front was 695.5 °C. The  $9 \times 9 \times 4$  grid configuration yielded a cumulative hydrogen production of 45,682.43 kg and a cumulative CO<sub>2</sub> production of 1925.75 m<sup>3</sup>. When the grid resolution was increased to  $10 \times 10 \times 5$ , cumulative hydrogen production rose slightly to 46,000.00 kg (a 0.69% increase), and CO<sub>2</sub> production increased to 1930.50 m<sup>3</sup> (a 0.25% increase). Further refinement to the  $12 \times 12 \times 6$  and  $15 \times 15 \times 7$  grids showed only marginal improvements, with hydrogen production reaching 46,120.70 kg and 46,200.90 kg, respectively, reflecting increases of 0.26% and 0.17%. CO<sub>2</sub>

production increased to 1935.00 m<sup>3</sup> and 1936.25 m<sup>3</sup>, with percentage changes of 0.23% and 0.06%, respectively.

The average temperature at the combustion front remained relatively consistent, stabilizing around 698.2 °C for the  $9 \times 9 \times 4$  grid. Minimal temperature variations were observed in the finer grids, with values of 700.1 °C for the  $10 \times 10 \times 5$  grid, 701.4 °C for the  $12 \times 12 \times 6$  grid, and 702.5 °C for the  $15 \times 15 \times 7$  grid. These results suggest that the  $9 \times 9 \times 4$  grid is sufficiently accurate to capture the essential thermal dynamics, and further refinement of the grid is unnecessary.

Based on these findings, the  $9 \times 9 \times 4$  grid configuration is selected as the optimal grid for subsequent simulations. It provides reliable predictions of key parameters while maintaining computational efficiency. The marginal improvements in hydrogen and CO<sub>2</sub> production observed at higher resolutions confirm that the  $9 \times 9 \times 4$  grid is accurate enough for modeling in situ hydrogen generation in light oil reservoirs, making it the preferred grid size for this study.

#### 2.1.6. Reservoir Model Validation

To assess the accuracy of the reaction schemes, we conducted an integrated validation by comparing hydrogen yield data across a range of feedstocks reported in previous studies [19–29]. Specifically, data on hydrogen production from the uncatalyzed gasification of various fossil fuels with different hydrogen-to-carbon (H/C) ratios were compiled, including information from experimental, pilot, and commercial operations. These data served as a reference to evaluate the reliability of our model's predictions against established hydrogen yields from comparable feedstocks (Figure 2).



#### Fuel H/C ratio (Kmol/Kmol)

**Figure 2.** Hydrogen yield as a function of H/C ratio for various feedstocks, including predictions from the light oil model [19–29].

The validation process involved interpolating the hydrogen yield values from these studies and comparing them with the expected yield ranges for light oil, as depicted in Figure 2. Light oils, with H/C ratios typically ranging from 1.8 to 2.1 [30], tend to produce hydrogen yields between approximately 1.25 and 1.75  $\text{Sm}^3/\text{kg}$  of fuel burned. In comparison, heavy oils, with H/C ratios ranging from 1.3 to 1.7 [27], generally yield between 1.0 and 1.5 S m<sup>3</sup>/kg. The produced hydrogen energy is less than the consumed oil energy.

The new light oil model predicted a hydrogen yield of 1.268 Sm<sup>3</sup>/kg of fuel burned. This value aligns closely with the expected range reported in the literature, suggesting that the reaction schemes in our model accurately reflect the key mechanisms of hydrogen production during in situ combustion gasification in light oil reservoirs.

#### 2.2. Economic Modeling

In this study, an economic model is developed using GoldSim software (2024 version), which has been widely utilized for evaluating oilfield projects [31,32]. The model simulates hydrogen production through field-based processes. As depicted in Figure 3, the process begins with the injection of  $CO_2$  and oxygen into the reservoir through an injection well, initiating in situ combustion gasification of residual hydrocarbons. This reaction generates a synthesis gas containing more than 16% hydrogen [7].

At the surface, a hydrogen-selective membrane is used to extract hydrogen, while the remaining synthesis gas is recovered through production wells [7,33]. The liquid phase undergoes separation, directing oil for sale and treating water for reuse. Meanwhile, the gas phase is processed using a hydrogen-permeable membrane and a dedicated gas processing unit, where hydrocarbons are separated from  $CO_2$  and hydrogen. To enhance efficiency, the separated  $CO_2$  is compressed, mixed with fresh  $CO_2$  as required, and reinjected into the reservoir.



**Figure 3.** Process diagram of in situ hydrogen production from light oil reservoirs (modified from [34]).

The economic model consists of three primary components: injection, production, and  $CO_2$  recycling. Each of these components is further divided into submodules that account for distinct cost constraints (Table 2).

Table 2. Cost model structure.

Injection Component	Production Component	CO <sub>2</sub> Recycling Component		
Equipment leasing costs	Production costs			
Annual operation and maintenance expenses	<ul> <li>Production equipment expenses</li> <li>Hydrogen separation costs</li> </ul>	Gas compression and processing costs		
CO <sub>2</sub> distribution costs	<ul> <li>Oil–water separation costs</li> </ul>	<ul> <li>Pumping costs</li> <li>Compression expenses</li> </ul>		
Air supply and associated costs	Taxation royalties social obligations	<ul> <li>Gas separation expenses</li> </ul>		
CO <sub>2</sub> sourcing and associated expenses	and revenue			

2.2.1. Injection Cost Components

This section outlines the various cost elements associated with the injection process and the corresponding well infrastructure.

Lease Equipment Costs for Injection Wells

The cost of injection-related equipment and well infrastructure significantly influences the project's overall expenses. According to the U.S. Energy Information Administration, additional expenditures for injection wells and equipment in West Texas specifically for secondary oil recovery operations have been documented, encompassing 10 producing wells and 11 injection wells at varying depths (Table S11). The Consumer Price Index (CPI) data utilized for cost adjustments in this study is summarized in Table S5, while the cost per well is presented in Table S7.

For the purposes of this economic model, it is assumed that all required investments are made before the injection phase begins, with the entire capital expenditure allocated to the initial time step. Additionally, costs associated with exploration, drilling, and well completion are excluded, as it is assumed that the necessary infrastructure is already in place.

#### Annual Operating and Maintenance Costs

Throughout the project's operational lifespan, periodic well workovers will be necessary. These include replacing tubing with corrosion-resistant alternatives to mitigate the effects of  $CO_2$  exposure. The U.S. Energy Information Administration provides an overview of direct annual operating expenses for secondary oil recovery projects in West Texas, covering 10 producing wells and 11 injection wells at various depths (Table S8).

### CO<sub>2</sub> Supply and Distribution Costs

This model incorporates cost estimates based on data from the Energy Information Administration (EIA) in 2014 [35], considering two primary constraints for CO<sub>2</sub> distribution. A fixed expense of USD 200,000 accounts for all on-site manifolds and distribution pipelines that connect production wells to the recycling facility and subsequently to injection wells. Additionally, variable costs depend on transportation distance and flow rates, encompassing CO<sub>2</sub> supply from pipelines.

Air Supply and Associated Costs

Air injection plays a crucial role in facilitating hydrogen generation within light oil reservoirs. Compressors are required to deliver the necessary airflow to sustain in situ combustion and gasification. The cost model accounts for both air supply and the associated equipment, including compressors and related components.

For large-scale reservoir operations, industrial-grade air compressors are used to draw in atmospheric air, filter impurities, and compress it to the required pressure before injection. These compressors, priced at approximately USD 50,000 per unit, incur annual operational expenses of around USD 5000 (Industrial Air Compressors) [31]. Maintaining appropriate injection pressures and flow rates is critical to optimizing hydrogen production efficiency.

#### 2.2.2. Carbon Dioxide (CO<sub>2</sub>) Cost Components

This section details the costs associated with CO<sub>2</sub> acquisition and injection.

#### CO<sub>2</sub> Sourcing and Cost Considerations

The economic viability of hydrogen production from light oil reservoirs is significantly influenced by  $CO_2$  procurement and transportation expenses.  $CO_2$  can be sourced from either natural reservoirs or industrial facilities, with each option presenting unique cost implications. Naturally occurring  $CO_2$  sources generally require minimal processing, resulting in lower costs. In contrast,  $CO_2$  from industrial sources, such as ammonia plants or catalytic cracking units, tends to have higher purity but may involve additional expenses due to regulatory requirements and purification processes.

Contaminants in  $CO_2$  sources, including nitrogen (N<sub>2</sub>), hydrogen sulfide (H<sub>2</sub>S), and methane (CH<sub>4</sub>), can affect project costs by altering minimum miscibility pressure requirements or necessitating specialized infrastructure. Industrially sourced  $CO_2$  may also contain impurities such as nitrogen and carbon monoxide (CO), which require additional treatment to meet operational standards [31].

For this study, CO<sub>2</sub> procurement costs include delivery to the project site, excluding transportation and pipeline expenses. Historically, CO<sub>2</sub> purchase prices have shown a correlation with oil prices, averaging approximately 2.5% of the prevailing oil price, as noted in previous studies [31].

Optimizing pipeline diameter based on  $CO_2$  flow rates and transport distances is a key strategy for minimizing capital expenditures and transportation costs. As outlined in [31], pipeline optimization methods are employed to determine the most cost-effective diameters, with Tables S11 and S12 providing details on recommended sizes for different flow rates over a 100-mile (160.9 km) span, along with associated pipeline capital costs.

The estimated annual operation and maintenance costs for a 100-mile  $CO_2$  pipeline are approximately USD 900,000, irrespective of its diameter [31]. Table S13 presents transportation costs, demonstrating that higher  $CO_2$  flow rates reduce per-tonne transportation costs due to economies of scale.

A well-structured  $CO_2$  transport infrastructure is essential for sustaining project profitability over its projected 20-year duration, considering a 6% discount rate. Therefore, optimizing  $CO_2$  sourcing and transportation strategies is crucial for enhancing the economic feasibility of hydrogen production from petroleum reservoirs. This study integrates these cost components with industry's best practices to ensure a comprehensive financial assessment and informed decision-making.

#### Calculation of Injection Pressure and CO<sub>2</sub> Pressurizing Expenses

The power required for  $CO_2$  compression and injection is estimated using an iterative method outlined in [31], with inputs derived from CMG simulation results. Key  $CO_2$ 

properties, including viscosity, density, and compressibility factor, are determined based on temperature and pressure conditions, as referenced in [36]. If the wellhead pressure exceeds the CO<sub>2</sub> outlet pressure (1200 psi), additional pressurization is not required, and the injection pressure is set equal to the wellhead pressure.

#### 2.2.3. Production Cost Components

This section includes costs associated with production equipment, fluid lifting, syngas and water separation, as well as revenue and tax considerations.

#### **Production Equipment Costs**

The cost of production equipment and wells significantly influences project economics. The U.S. EIA provides cost estimates for water flooding processes in West Texas, detailing expenses for producing wells at varying depths (Table S14).

#### Fluid Lifting Cost

Artificial lift systems may be required to transport produced gases to the surface, particularly when reservoir pressure is insufficient. This situation is similar to CO<sub>2</sub>-EOR operations, where artificial lift is necessary in approximately 80% of projects [35]. For hydrogen production, lifting costs are determined based on well depth and fluid properties. EIA suggests energy requirements of 2–4 kWh per barrel for shallow wells and up to 25 kWh per barrel for deep wells [35]. A lifting cost of USD 0.25 per barrel of total fluid produced is used in this study based on [31].

The cost of gas–liquid separation is considered negligible in comparison to overall lifting expenses, simplifying the economic model while maintaining a focus on primary cost drivers.

#### Synthesis Gas and Liquid Separation Costs

The cost of synthesis gas and liquid separation via membrane technology is an important economic consideration in hydrogen production from light oil reservoirs. Membrane module costs typically range from USD 500 to USD 1500 per square meter [33], with maintenance expenses averaging 10–15% of the initial investment annually [37]. Additional equipment can increase upfront costs by 50–100% [38], and membrane replacement is required every 3–5 years [39]. These factors collectively influence the overall financial feasibility of membrane-based synthesis gas separation. Advancements in membrane technology continue to drive cost reductions and improve process efficiency.

Different types of membranes including polymeric, metallic (particularly palladiumbased), and composite membranes exhibit distinct trade-offs in terms of cost and performance. Polymeric membranes are typically the most cost-effective and widely used, but they offer limited hydrogen purity (typically below 90%) and lower thermal stability [40]. Metallic membranes, especially palladium-based ones, provide high selectivity and hydrogen purities exceeding 99.9% [41], but their high capital cost and sensitivity to sulfur compounds limit their scalability. Composite membranes combine polymeric and inorganic components to offer a balance between cost and selectivity, achieving intermediate performance with promising economic potential for industrial use [7,33].

From an economic standpoint, polymeric membranes dominate current deployment due to their affordability. However, in scenarios where high hydrogen purity is required, such as for fuel cell applications or pipeline injections, metallic and composite membranes are increasingly considered. The choice of membrane directly affects final hydrogen quality, separation efficiency, and purification costs, making it a critical factor in assessing the feasibility of hydrogen recovery from petroleum reservoirs.

#### **Oil-Water Separation Cost**

The cost of separating oil and water is another critical factor in evaluating the economic feasibility of hydrogen production from petroleum reservoirs. Schlumberger [42] provides cost projections for fluid production rates between 20,000 and 200,000 barrels per day, with costs reported in 2000 US dollars (Table S17).

#### Production Revenue, Taxes, and Royalties

For this analysis, hydrogen is priced at 3 USD/kg, consistent with current market estimates [43,44]. This value aligns with recent U.S. Department of Energy reports and industry analyses, which indicate that clean hydrogen production costs typically range between 2 and 6 USD/kg, depending on production pathway and scale. A royalty rate of 10% is applied, reflecting standard energy sector agreements [45,46]. Additionally, a severance tax of 2% is considered, aligning with incentives for innovative energy projects [47,48]. It is important to mention that these values are based on American fiscal regimes and may not be applicable elsewhere.

Residual income (R) is determined using Equation (1):

$$R = (P_H \times Q_H) \times (1 - \tau_R - \tau_S) \tag{1}$$

where  $P_H$  is the hydrogen price (USD/kg),  $Q_H$  is the hydrogen production rate (kg/day),  $\tau_R$  is the royalty rate, and  $\tau_S$  is the severance tax rate.

#### 2.2.4. Carbon Dioxide Recycling Cost Components

This section covers costs associated with production equipment, fluid lifting, syngas and water separation, and revenue considerations.

#### Gas Treatment: Separation and Compression

Recycling  $CO_2$  plays a vital role in optimizing hydrogen production from light oil reservoirs by improving process efficiency and sustainability. During hydrogen extraction, a portion of the injected  $CO_2$  is produced alongside hydrogen and other gases. To sustain reservoir pressure and maximize hydrogen recovery, this  $CO_2$  must be separated and reinjected. The proportion of  $CO_2$  recycled typically falls within the range of 15–50% of the total injected volume [16,29].

Once produced, the gas mixture enters the processing unit, where  $CO_2$  is separated from other components, including methane and other hydrocarbons. If present in significant quantities, these hydrocarbons can be separated and sold as valuable by-products. Their concentration varies throughout the injection period, often peaking during the early phases [49]. Various gas separation techniques are summarized in Table S19, with refrigeration and compression being primary energy-consuming processes.

In this study, the refrigeration method is considered for  $CO_2$  separation, given its cost-effectiveness and widespread industrial use [49–51]. The capital investment for refrigeration-based separation is approximately USD 500 per Mscf/day of processed gas [51], with hydrocarbon recovery rates between 20% and 50%. Alternative separation techniques, such as membrane-based systems, can achieve effective separation but are associated with higher costs due to the need for  $CO_2$  recompression. The Ryan Holmes process, another viable option, remains expensive. For simplification, the cost model assumes a fixed capital expenditure of USD 500 per Mscf/day for  $CO_2$  separation from hydrocarbon gases.

Following separation, the CO<sub>2</sub> undergoes compression to reach critical pressure before being further pressurized to 1200 psi (8.27 MPa) via a pumping system [51]. The cost of compression is estimated by evaluating compression power requirements, capital investment

for compressors, and associated operational and maintenance expenses. This assessment aligns with the cost estimation framework outlined in [51], ensuring a comprehensive economic evaluation of the  $CO_2$  recycling process.

 $CO_2$  compression is a significant cost factor. The separated  $CO_2$ , initially at atmospheric pressure (0.1 MPa), must be compressed to its critical pressure of 7.39 MPa before being pumped to a final pressure of 8.27 MPa (1200 psi). A five-stage compression system is recommended for achieving this pressure increase efficiently [52]. Compression power requirements at each stage are calculated using Equations (S6)–(S8).

Once compression is complete, the CO<sub>2</sub> is pressurized using a pump. The capital expenditure for the pump is estimated at 20% of the compressor cost, inclusive of operational and maintenance expenses. Compressor capital costs are typically determined based on power requirements, with estimates varying across different sources. The EIA suggests a cost of USD 2000 per horsepower (hp), while [53] reports values ranging from USD 1060 to USD 3000 per hp. For this study, a median value of USD 2500 per hp is adopted for capital cost estimation. Energy consumption constitutes the primary operational expense, with electricity costs based on the Texas state average retail price of 13 cents per kilowatt-hour [54].

2.2.5. Economic Modeling Parameters

Table 3 summarizes the key input parameters and constraints applied in the economic model. Where necessary, all cost values have been adjusted to 2024 US dollars.

Table 3. Overview of inputs and cost constraints adopted in the economic model.

Com	ponent	Computation Technique
Injec	tion	
Equi	pment cost (USD)	127,259.01 *
Ann	ual operating and maintenance costs	04 100 50 *
$\succ$	Normal daily (USD/year)	34,183.79*
$\succ$	Surface repair (USD/year)	44,578.04 *
$\succ$	Subsurface repair (USD/year)	61,474.96 *
$CO_2$	supply and distribution costs	USD 200,000
Air s	source and cost	USD 50,000 with USD 5000 per year operating cost
CO <sub>2</sub>	purchase cost (USD/Mscf)	2.5 percent of oil price
$CO_2$	pressurizing costs	258 524 838 4 where $W_{\rm P} = 133 127.6  kW$ (for CO-
$\triangleright$	Pump capital cost (USD)	$236,324,836.4$ , where $wp = 133,127.6$ kW (101 $CO_2$ flowrate of 1000 tonnes/day)
$\blacktriangleright$	Pump operating and maintenance cost (USD/year)	13 cents per kWh
Prod	luction	
Prod	luction equipment cost	1,619,000 *
Fluic	l lifting cost	USD 0.25 per barrel of produced fluids
Synt	hesis gas and liquid separation cost	USD 1000 per square meter with 10% annual maintenance cost
Oil-v	water separation cost	USD 1.917 per barrel
Prod	luction revenue, taxes, and royalties	I
$\blacktriangleright$	Severance tax	2% of produced hydrogen value
$\triangleright$	Royalty rate	10% of produced hydrogen value
CO <sub>2</sub>	recycling costs	
Gas	treatment: separation and compression (USD)	USD 500 of gas production rate

Table 3. Cont.

Con	nponent	Computation Technique	
Con ≻	npression costs Compressor capital cost (USD)	USD 2500 per horsepower	
$\checkmark$	Compressor operating and maintenance cost (USD/year)	13 cents per kWh	

Note that values marked with an asterisk (\*) are estimated values from the analyses presented in the Supplementary Materials.

#### 2.2.6. Reservoir Classification for Techno-Economic Simulations

Reservoir classification in this study is based on productivity, as it directly influences both fluid flow efficiency and economic performance. Key parameters such as porosity and permeability determine fluid storage and mobility, which in turn impact production rates and recovery efficiency critical factors in assessing project economics.

Table 4 presents the classification criteria used in this study, aligning with the established literature [55–57]. The classification enables a systematic evaluation of how different reservoir qualities affect hydrogen yield, oil production, and overall project viability. By incorporating this classification into techno-economic simulations, the present study assesses variations in capital and operational expenditures, well performance, and gas processing costs across different reservoir types. This approach ensures that economic projections accurately reflect the production potential and associated financial implications of hydrogen and oil recovery.

Table 4. Reservoir classification.

Reservoir Property	Ultra-Low- Quality Reservoirs (ULQRs)	Low-Quality Reservoirs (LQRs)	Moderate- Quality Reservoirs (MQRs)	High-Quality Reservoirs (HQRs)	
Permeability	<0.1	0.1–1 md	1–10 md	>10 md	
Porosity	<5%	5–10%	10–20%	>20%	

As supported by sources such as [55–57], low-permeability reservoirs typically exhibit values below 1 md, while moderate-permeability formations range between 1 and 10 md. High-permeability reservoirs exceed 10 md. Additionally, [58] defines low-porosity formations as those with less than 10% porosity, while moderate-porosity formations range from 10% to 20%, and high-porosity formations exceed 20%. This classification provides a structured framework for evaluating how reservoir properties influence production rates, operating costs, and overall economic feasibility of hydrogen and oil recovery.

#### 3. Results and Discussion

#### 3.1. Technical Considerations for Hydrogen Production from Light Oil Reservoirs

This section examines the key factors influencing hydrogen production under in situ conditions. The assessment focuses on critical aspects such as hydrogen and synthesis gas generation across different injection strategies, the influence of reservoir characteristics and well configuration, and the impact of formation damage on hydrogen yield.

#### 3.1.1. Influence of Injection Strategy on Hydrogen Production

Utilizing the base model outlined in Section 2.1, the results presented in Figure 4 illustrate how hydrogen production varies under different injection strategies. Among the evaluated methods, the  $CH_4$  + air injection strategy demonstrates the highest cumulative hydrogen production, significantly exceeding the yields achieved by  $CO_2 + O_2$  and air-only

injection methods. As indicated in Figure 4, this enhanced performance is likely due to the favorable chemical reactions occurring at elevated temperatures, particularly methane reforming and water–gas shift reactions, which facilitate greater hydrogen release under subsurface conditions [16–18].



Figure 4. Cumulative mass of hydrogen, oil, and other gases generated from light oil reservoirs.

Alongside hydrogen, each injection strategy also produces substantial volumes of non-hydrogen gases, with the  $CH_4$  + air method generating the largest amount. This suggests that while methane-enriched injection enhances hydrogen yield, it also leads to significant synthesis gas production, necessitating efficient gas separation techniques. The presence of high gas volumes can complicate separation processes, increasing both operational expenses and energy demands [29,59,60].

The effectiveness of each injection strategy also extends to oil recovery. Notably, the air-only injection approach results in substantial crude oil production. While increased oil recovery may be beneficial for continued fossil fuel extraction, it presents challenges for hydrogen-focused operations. Excessive oil extraction could disrupt hydrogen migration within the reservoir, potentially leading to hydrogen retention in the formation and reduced recovery at the surface. Additionally, microbial activity, hydrogen-consuming reactions, and losses through porous rock structures may further reduce the volume of hydrogen reaching production wells [7,61,62].

These variations in hydrogen generation, synthesis gas output, and oil recovery highlight the importance of selecting an injection strategy aligned with specific operational goals. For projects prioritizing hydrogen production, the  $CH_4$  + air method offers a promising approach, despite its challenges related to gas separation. However, for dualpurpose operations targeting both hydrogen generation and crude oil recovery, the air-only or  $CO_2$  +  $O_2$  strategies may be preferable, even though they yield lower hydrogen volumes. Achieving a balance between maximizing hydrogen output and addressing technical challenges such as synthesis gas separation and hydrogen migration control is essential for ensuring the economic and operational viability of repurposing light oil reservoirs for hydrogen production.

# 3.1.2. Influence of Reservoir Characteristics and Well Configuration on Hydrogen Production

This section investigates how reservoir characteristics, well configuration, and spacing influence hydrogen production, using the base simulation parameters from Section 2.1. The primary focus is to assess how variations in reservoir heterogeneity, injector–producer distance, and well placement strategies affect hydrogen yield and the spatial distribution of hydrogen concentration within the reservoir. By modifying the base case model, insights are derived on how these factors affect hydrogen production efficiency.

#### Impact of Reservoir Heterogeneity

Figure 5 illustrates how reservoir heterogeneity impacts cumulative hydrogen production across different injection scenarios. In homogeneous formations, increased permeability enhances hydrogen generation due to improved fluid flow, better mixing of reactants, and more effective in situ reactions. For example, in the CH<sub>4</sub> + CO<sub>2</sub> injection case, hydrogen yield increases from 67,538.219 kg at 40 md to 91,520.227 kg at 150 md, highlighting the strong influence of permeability on combustion and gasification processes. Similarly, for the CO<sub>2</sub> + O<sub>2</sub> and N<sub>2</sub> + O<sub>2</sub> injection strategies, hydrogen yields improve with increasing permeability, rising from 58.436 kg to 79.186 kg and from 60.280 kg to 81.685 kg, respectively.



#### **Reservoir type**

Figure 5. Impact of reservoir heterogeneity on hydrogen generated.

However, the results in Figure 5 indicate that a heterogeneous reservoir generates higher hydrogen volumes than any of the homogeneous cases. This suggests that permeability variations and geological complexity in heterogeneous formations facilitate more efficient gas transport and enhance combustion front stability, leading to greater hydrogen output. The superior performance of the heterogeneous model underscores the significance of natural high-permeability pathways, which promote improved air injection efficiency and reaction propagation compared to uniform homogeneous systems.

Impact of Well Configuration and Spacing

The influence of well placement strategies on hydrogen generation is depicted in Figure 6. The diagonal injector–producer arrangement, serving as the base case, results in a cumulative hydrogen yield of 63.614 kg. In contrast, placing wells adjacent to each other significantly increases hydrogen recovery, particularly as injector–producer spacing is reduced. This trend suggests that decreasing well spacing improves combustion front propagation, enhances gas displacement efficiency, and minimizes hydrogen loss. At shorter distances, more effective oxygen utilization and reaction kinetics drive in situ hydrogen production, making adjacent well placement more efficient than diagonal configurations in maximizing yield.



Figure 6. Impact of well placement and spacing strategies on cumulative mass of hydrogen generated.

Hydrogen Distribution and Well Placement Optimization

Figure 7 illustrates the variation in hydrogen mole fraction relative to distance from the injector, offering insights into hydrogen transport and production efficiency. As expected, hydrogen concentration at the injector (0 m) is negligible since production occurs downstream through in situ reactions. Hydrogen levels gradually increase with distance, reaching a peak concentration zone before declining. The drop in hydrogen mole fraction beyond this peak suggests potential secondary reactions, such as methanation and oxidation, which consume hydrogen [7].

The positioning of the producer relative to the injector plays a crucial role in optimizing hydrogen recovery. If the producer is located too far away, hydrogen transport efficiency declines due to dispersion, diffusion losses, and potential interactions with residual hydrocarbons or rock minerals. Conversely, placing the producer too close by may reduce hydrogen generation time and disrupt combustion front progression. The observed peak hydrogen concentration suggests that the optimal producer location should fall within the reservoir boundaries to maximize recovery before significant losses occur [63]. These findings highlight the importance of strategic well placement and spacing optimization to balance hydrogen generation, transport, and production efficiency in light oil reservoirs.



#### Distance from the injection well (m)

Figure 7. Variation in hydrogen mole fraction with distance from injector.

#### 3.1.3. Influence of Formation Damage on Hydrogen Production

This section explores how variations in solid-phase concentration, near-wellbore impairment, and reductions in permeability and porosity impact hydrogen generation using the simulation parameters detailed in Section 2.1. The primary objective is to assess the extent to which formation damage resulting from solid deposition, near-wellbore restrictions, and coupled permeability–porosity decline affects hydrogen production.

#### Impact of Solid-Phase Deposition

Figure 8 provides insights into how coke deposition influences hydrogen yield during air injection in light oil reservoirs. At the onset of air injection, the solid-phase concentration rises significantly, peaking at approximately 68.77 gmole/m<sup>3</sup>. This accumulation occurs due to incomplete oxidation reactions [64–66], which hinder hydrocarbon conversion and obstruct reactive pathways. During this period, hydrogen output remains minimal, with both cumulative hydrogen mass and mole fraction at low values, indicating reduced gasification efficiency due to pore–throat blockage and permeability constraints.

As the solid volume diminishes, likely driven by ongoing gasification reactions, pore volume expands, facilitating improved reactant transport and enhancing hydrogen production. The stabilization of both solid-phase and pore volumes (Figure 8) suggests the establishment of a quasi-steady-state system, where incomplete combustion forms coke, while subsequent gasification processes progressively consume it. As a result, hydrogen generation stabilizes, reflecting an equilibrium between reactant availability and reaction kinetics.

Between days 730 and 1460, a sharp decline in solid-phase concentration is observed, approaching near-zero levels. This reduction is likely attributed to intensified oxidation and thermal cracking mechanisms, which re-mobilize deposited carbon. Correspondingly, cumulative hydrogen yield experiences a slight increase, although the hydrogen mole fraction declines to zero, implying that while oxidation reactions improve, residual coke deposits may still impede hydrogen release.



Figure 8. Effect of solid-phase accumulation on cumulative hydrogen yield and hydrogen mole fraction.

A significant transition occurs after day 1460, where coke concentration stabilizes at minimal levels, and hydrogen generation improves. By day 2920, cumulative hydrogen production reaches 9.11 kg, with an associated rise in hydrogen mole fraction. As coke deposits continue to decrease, hydrogen generation improves, indicating that solid-phase material is actively participating in gasification reactions. This aligns with reaction mechanisms reported in [67], where coke oxidation and gasification processes sustain hydrogen production.

Beyond day 3285, coke concentration continues to decline gradually, while hydrogen generation trends upward. The steady rise in hydrogen mole fraction indicates an increasingly efficient gasification process. These findings suggest that prolonged air injection mitigates formation damage by continuously oxidizing residual coke deposits, improving pore connectivity, and enhancing the exposure of reactive surfaces. Although solid-phase coke disappears, the sharp rise in hydrogen yield beginning around day 5478 is attributed to cumulative thermal recovery and pore reactivation. After the initial removal of coke, oxygen transport gradually improves, and residual hydrocarbons begin reacting more efficiently, leading to enhanced gasification. This delayed yet rapid increase in hydrogen production reflects a nonlinear shift in reservoir reactivity and reactant access, marking a transition from a diffusion-limited to a reaction-dominated regime.

#### Impact of Near-Wellbore Damage

The impact of near-wellbore impairment on hydrogen generation in light oil reservoirs under air injection was assessed by analyzing cumulative hydrogen output over time for different skin factors at injection and production wells, using a modified base case model (Section 2.1). As illustrated in Figure 9, the base scenario representing an undamaged reservoir exhibited continuous hydrogen production. However, as near-wellbore damage intensified, reflected by increasing skin factors, hydrogen generation declined due to restricted fluid flow in the wellbore zone. This limitation reduced the penetration efficiency of injected air, thereby lowering combustion reaction intensity.



**Figure 9.** Impact of near-wellbore damage on cumulative mass of hydrogen production (SF denotes skin factor).

For mild near-wellbore damage, hydrogen production exhibited only a slight reduction compared to the undamaged case. This suggests that despite localized restrictions, air injection and combustion reactions remained sufficiently active. Under moderate damage conditions, hydrogen generation declined further, indicating that increased formation resistance restricted fluid movement, accelerating reactant depletion and potentially leading to incomplete oxidation. Severe near-wellbore impairment resulted in even lower hydrogen production. The similarity in hydrogen output under moderate and severe damage conditions implies that once a certain level of near-wellbore obstruction is reached, combustion reactions become significantly constrained, limiting further oxidation and gasification potential. These findings emphasize the necessity of maintaining wellbore integrity in in situ hydrogen production, as excessive formation damage can restrict oxidant availability, suppress combustion efficiency, and negatively impact hydrogen yield.

#### Impact of Combined Permeability and Porosity Reductions

The effect of simultaneous permeability and porosity declines on hydrogen production was analyzed by evaluating cumulative hydrogen output over time for different degrees of permeability–porosity impairment (Figure 10). These reductions are representative of common formation damage scenarios encountered in reservoir operations. Since permeability defines fluid mobility and porosity determines storage capacity, declines in these properties can severely hinder process efficiency in in situ combustion for hydrogen generation.

In the base case (Section 2.1), which is assumed as the undamaged reservoir, hydrogen production reached 100.68 kg, reflecting optimal conditions with full permeability and porosity enabling effective air injection and combustion. As permeability and porosity decreased, hydrogen yield declined substantially.



Figure 10. Impact of combined permeability and porosity reductions on cumulative hydrogen produced.

For mild damage (30% permeability reduction, 10% porosity reduction), hydrogen output dropped to 77.65 kg, a 22.88% decrease attributable to diminished fluid flow and reduced reactive space. With moderate damage (50% permeability reduction, 20% porosity reduction), hydrogen yield declined further to 60.97 kg, representing a 39.42% loss. This reduction suggests that impaired permeability restricted combustion front propagation and reduced the efficiency of injected air sweeping through the reservoir.

Severe damage, characterized by an 80% permeability reduction and a 40% porosity reduction, resulted in an extreme decline in hydrogen output to just 0.29 kg, reflecting a 99.71% loss. This near-total reduction underscores the critical role of permeability–porosity integrity in sustaining efficient gasification reactions. Overall, the findings demonstrate that as permeability and porosity deteriorate, hydrogen generation diminishes significantly, underscoring the necessity of preserving these reservoir properties to optimize in situ hydrogen production.

#### 3.2. Techno-Economic Analysis of Hydrogen and Oil Recovery Strategies

A techno-economic model was developed using the GoldSim platform, structured based on the cost components outlined in Section 2.2. This model integrates economic evaluations by incorporating output data from CMG STARS simulations under various operational scenarios.

The cost and revenue dynamics vary between injection strategies. Air injection primarily incurs operational expenses associated with compression and oxygen enrichment while avoiding capital costs for  $CO_2$  procurement and recycling. Conversely, the  $CO_2 + O_2$  injection method involves additional expenses for  $CO_2$  management but enhances hydrogen production compared to air injection. A comparative analysis of these injection strategies, considering revenue generation, operational expenses, and  $CO_2$  management implications, is summarized in Table 5.

Injection Strategy	Reservoir	Cum. Mass of H <sub>2</sub> Prod. (kg)	Cum. Mass of Oil Prod. (kg)	Cum. Mass of CO <sub>2</sub> Prod. (kg)	Cum. Mass of CO <sub>2</sub> Inj. (kg)	Total Revenue from H <sub>2</sub> (USD)	Total Revenue from Oil (USD)	Total Cost for New CO <sub>2</sub> Procurement (USD)
	ULQRs	24.37	5106.84	8.92	0	73.11	2574.36	0
A	LQRs	51.42	7098.53	12.58	0	154.26	3569.37	0
Air	MQRs	428.65	1,236,547.21	2365.78	0	1285.96	621,785.23	0
	HQRs	3715.84	2,613,645,287.45	19,547.62	0	11,147.52	27,086,492.17	0
$CO_2 + O_2$	ULQRs	39.62	5094.23	36.74	321.57	118.86	2569.57	7.89
	LQRs	83.79	7085.92	51.36	1524.63	251.37	3564.92	29.53
	MQRs	813.27	1,234,982.64	4521.96	24,987.36	2439.81	620,943.25	732.85
	HQRs	6924.51	2,615,616,895.38	18,362.79	362,517,298.92	20,773.52	21,416,532.84	8,648,371.23

**Table 5.** Economic evaluation of hydrogen and oil recovery strategies with CO<sub>2</sub> management in light oil reservoirs.

Table 5 indicates that, while both injection methods support hydrogen and oil coproduction, oil remains the main revenue source due to its significantly higher market value (99% in some cases). This suggests that hydrogen production alone is not yet a viable economic alternative in newly developed reservoirs. For air injection, hydrogen production in the HQR case yields an estimated revenue of USD 11,147.52, whereas oil revenue reaches approximately USD 27.09 million. Similarly, for MQRs, hydrogen revenue amounts to USD 1285.96, compared to over USD 621,000 from oil. These results emphasize oil's continued economic advantage despite air injection's relatively lower operating costs.

The  $CO_2 + O_2$  injection method enhances hydrogen production relative to air injection while maintaining approximately similar cumulative oil production. However, the additional cost of  $CO_2$  procurement and recycling presents economic challenges. In the HQR scenario, hydrogen revenue reaches USD 20,773.52, while oil revenue remains above USD 21.42 million. The  $CO_2$  procurement cost for HQRs is approximately USD 8.65 million, further constraining the economic feasibility of hydrogen recovery. In reservoirs with lower quality, such as ULQRs, hydrogen revenue is just USD 118.86, while oil revenue stands at USD 2569.57, highlighting the economic limitations of hydrogen production in less favorable reservoirs.

Reservoir characteristics significantly influence the economic viability of hydrogen production. Lower-quality reservoirs (ULQRs and LQRs) yield minimal hydrogen revenue, making them less attractive for investment. In contrast, higher-quality reservoirs (MQRs and HQRs) outperform in both hydrogen and oil production, with hydrogen earnings exceeding those from ULQRs and oil revenues surpassing those from lower-quality reservoirs. These findings suggest that the economic feasibility of hydrogen production is highly dependent on reservoir conditions.

Overall, Table 5 illustrates that oil remains the primary revenue driver, making hydrogen production alone financially challenging, particularly in newly developed light oil reservoirs. While hydrogen aligns with global clean energy initiatives, its current economic competitiveness against oil is limited. However, its co-production potential in high-quality reservoirs warrants further exploration, particularly in scenarios where policy incentives, carbon pricing mechanisms, or technological advancements could enhance the economic outlook for hydrogen generation.

Several factors contribute to the economic disparity between hydrogen and oil production. These include lower hydrogen yields due to technical constraints (as discussed in Section 3.1), higher infrastructure and operational costs for hydrogen production, lower market valuation of hydrogen compared to oil, and significant capital investment for  $CO_2$ management in the  $CO_2 + O_2$  strategy. Additionally, factors such as reservoir characteristics, infrastructure availability, and prevailing market conditions play a crucial role in determining overall economic viability.

#### 3.3. Discussion

The economic potential of oil production versus hydrogen generation from light oil reservoirs is increasingly relevant amid the global energy transition. Conventional oil extraction remains a dominant economic force due to well-established production, refining, and distribution infrastructure. However, the emerging potential of in situ hydrogen production presents a transformative opportunity, leveraging existing oilfield assets for clean energy generation.

The technical analyses in Sections 3.1.1-3.1.3 underscore critical factors influencing the feasibility and scalability of hydrogen production. The results from Figure 4 demonstrate that the CH<sub>4</sub> + air injection strategy yields the highest cumulative hydrogen production due to favorable thermochemical reactions. However, this approach also produces significant amounts of synthesis gas, increasing operational costs associated with gas separation and purification. The challenge of handling non-hydrogen gases remains a key economic consideration, as efficient gas separation technologies will directly impact the commercial viability of hydrogen recovery.

Additionally, reservoir characteristics play a crucial role in determining hydrogen output. As seen in Figure 5, heterogeneous reservoirs outperform homogeneous formations due to their enhanced permeability pathways, which facilitate better gas transport and more stable combustion fronts. The ability to harness these natural permeability variations may provide a cost advantage by optimizing reservoir utilization without extensive modifications. However, in formations where permeability is low, artificial stimulation techniques could introduce additional costs, potentially offsetting the economic benefits of hydrogen production.

Well configuration and spacing further influence hydrogen recovery, as illustrated in Figure 6. Reducing injector–producer spacing enhances combustion front propagation and minimizes hydrogen loss, leading to higher recovery efficiencies. However, closer well spacing increases drilling and operational costs, necessitating a balance between maximizing yield and minimizing expenses. Strategic well placement is critical, as suboptimal producer positioning, as observed in Figure 7, can lead to hydrogen losses. The optimal producer location should be within peak hydrogen concentration zones to maximize economic returns.

Formation damage poses another economic challenge, particularly considering the findings in Figure 8, where solid-phase deposition significantly impairs hydrogen yield. Near-wellbore damage and permeability decline due to coke accumulation can restrict gas flow, leading to lower hydrogen recovery and increased remediation costs. The economic impact of formation damage will depend on the severity of permeability impairment and the feasibility of mitigation strategies such as chemical treatments or wellbore cleanouts.

From a cost perspective, in situ hydrogen production holds promise if technological advancements can address key limitations. While the need for new infrastructure is minimized, the high upfront costs associated with research, pilot testing, and regulatory compliance remain substantial barriers. The long-term economic competitiveness of hydrogen will depend on factors such as oil price volatility, hydrogen market expansion, and advancements in separation and storage technologies. Furthermore, environmental policies promoting clean energy adoption could enhance the economic incentives for hydrogen production, particularly in hard-to-abate sectors like transportation and industrial heating.

In the short term, oil production retains a strong economic advantage due to its entrenched market position and revenue-generating capabilities. However, as hydrogen

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production technologies mature and scalability improves, its economic potential may become competitive, particularly if cost reductions in gas separation, well optimization, and formation damage mitigation can be achieved. Ultimately, the economic feasibility of hydrogen production from light oil reservoirs relies on continued technological innovation and supportive policy frameworks that accelerate the transition toward cleaner energy alternatives.

In addition to economic considerations, operational risks must be carefully evaluated to ensure the feasibility of field deployment. In situ combustion, particularly when coupled with oxygen-enriched or  $CO_2$  injection, poses fire and explosion risks that require stringent safety protocols and real-time monitoring systems. Furthermore, the handling and injection of large volumes of  $CO_2$  and  $O_2$  gases raise environmental concerns, such as unintended emissions, leakage risks, and long-term storage integrity—especially in poorly characterized reservoirs. Regulatory uncertainties also influence project viability, as future policy changes related to  $CO_2$  pricing, flaring restrictions, and hydrogen purity standards may impact both cost structure and compliance requirements. Therefore, any field implementation of these strategies should include comprehensive risk mitigation plans, robust environmental impact assessments, and alignment with evolving regulatory frameworks.

## 4. Conclusions

This study presents an in-depth techno-economic assessment of hydrogen production from light oil reservoirs through in situ combustion-based processes. The findings demonstrate that while hydrogen can be co-produced with oil, its economic viability is heavily influenced by reservoir quality, operational strategies, and cost-management considerations.

From a technical perspective, the choice of injection strategy has a significant impact on hydrogen yield.  $CO_2 + O_2$  injection improves hydrogen production compared to air injection, benefiting from enhanced thermochemical conversion and stable combustion front dynamics. However, economic evaluations reveal that the additional costs associated with  $CO_2$  procurement and recycling limit its feasibility. In contrast, air injection, although resulting in lower hydrogen yields, proves to be a more economically viable option due to its cost-effectiveness and operational simplicity.

The results also underscore the dominance of oil revenue in driving project profitability. Even in high-quality reservoirs, hydrogen revenue remains a small fraction of oil earnings, suggesting that standalone hydrogen production is currently uncompetitive in newly developed reservoirs. Reservoir heterogeneity significantly influences hydrogen recovery, with higher permeability formations yielding more favorable results. However, nearwellbore formation damage and solid-phase deposition present substantial challenges, reducing permeability and limiting hydrogen extraction efficiency. Strategies such as optimized well spacing and targeted stimulation treatments are essential to mitigating these effects.

Despite the current economic limitations, in situ hydrogen production shows promise as a transitional clean energy strategy, particularly in scenarios where carbon pricing mechanisms, technological advancements in gas separation, and policy incentives support hydrogen adoption. The modeling framework developed in this study is scalable and can be extended to larger field developments; however, additional calibration and validation using field-scale data will be required to confirm performance at the commercial scale. Future research should explore the sensitivity of techno-economic outcomes to global oil price fluctuations (e.g., 50–100 USD/bbl scenarios), as changes in oil revenue could substantially influence the profitability threshold for hydrogen co-production. Future studies should also investigate hybrid renewable-hydrogen systems to reduce CO<sub>2</sub> procurement costs and enhance environmental sustainability. Furthermore, although this study focuses on oil reservoirs, hydrogen production from natural gas or gas condensate reservoirs represents a promising future direction. Such reservoirs may offer more favorable thermochemical conditions for hydrogen generation, including higher gas availability and thermal conductivity. Recent experimental and simulation studies (some using CMG STARS) have explored these systems, providing early insights into their potential [68]. Comparative modeling of these alternative reservoir types could broaden the strategic applicability of in situ hydrogen production.

Future research should focus on improving hydrogen separation and storage efficiency, reducing  $CO_2$  handling costs, exploring hybrid production frameworks that integrate renewable energy sources, and extending the modeling to natural gas reservoirs. The insights from this study provide a solid foundation for optimizing hydrogen recovery within petroleum reservoirs, contributing to the broader goal of achieving a sustainable energy transition.

**Supplementary Materials:** The following supporting information can be downloaded at https://www.mdpi.com/article/10.3390/geosciences15060214/s1. References [18,31,32,52,54,69–74] are cited in the supplementary materials.

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